

Become a robot master in just 3 steps.

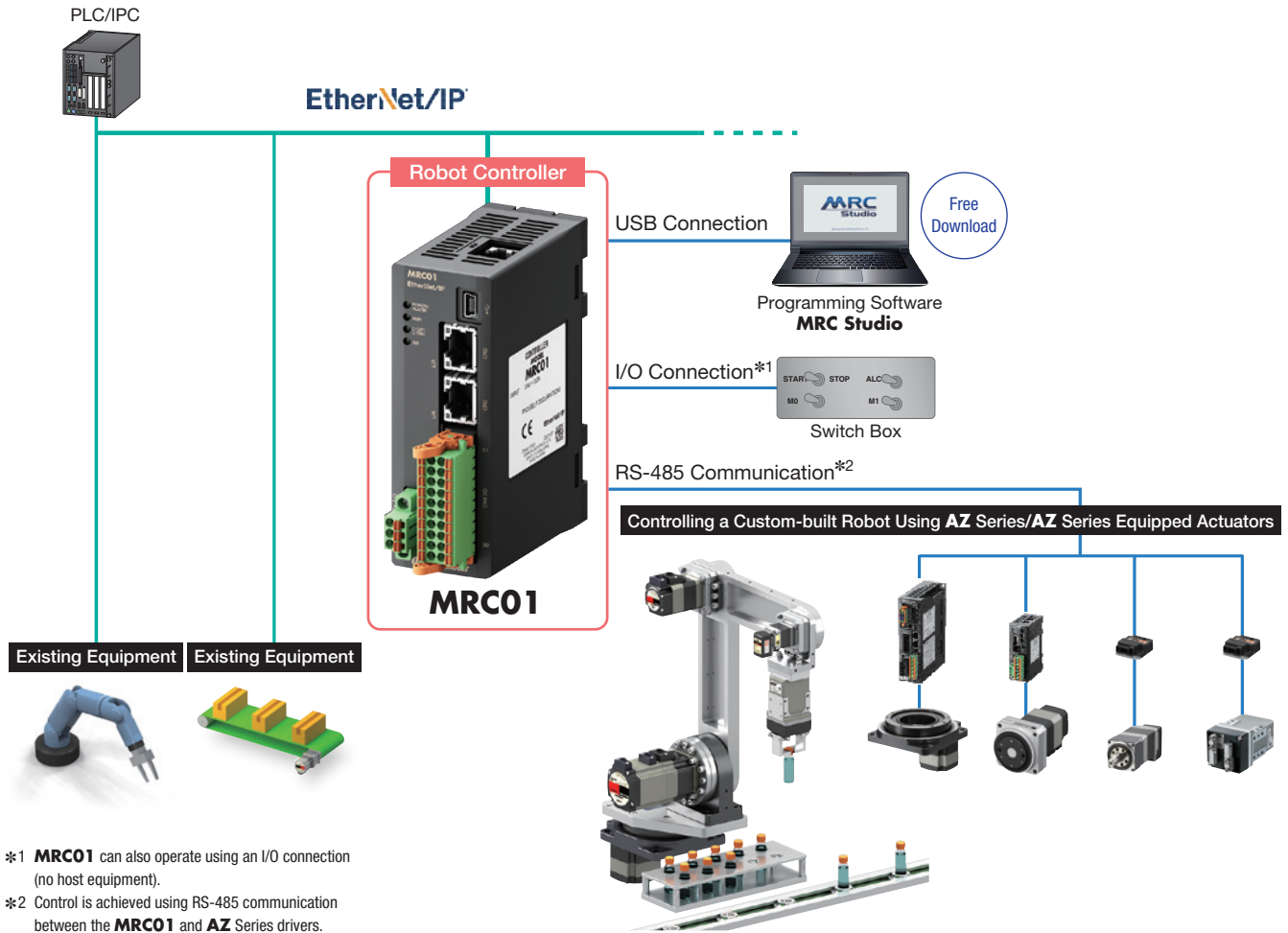
Robot Controller **MRC01**



The MRC01 robot controller supports easy programming and control of in-house designed custom built robots with 3 simple steps: "Initial Setup", "Operation Programming" and "Operational Checking".
Use the **αSTEP AZ Series** family of products to support your in-house design for improved performance and ease of use.

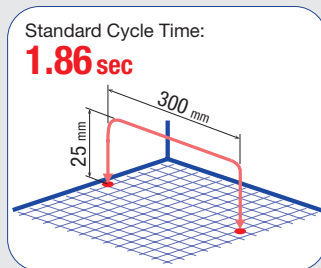
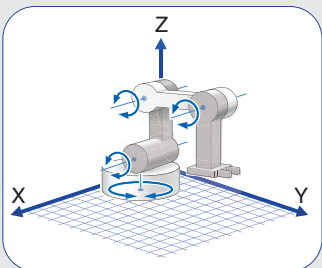
■ Easily Introduce Custom-built Robots to Existing Systems

The connection between the **MRC01** and host system is controlled directly via EtherNet/IP™. Custom-built robots can be added easily, without the need to make major changes to the control system from the existing equipment.



*1 MRC01 can also operate using an I/O connection (no host equipment).
*2 Control is achieved using RS-485 communication between the MRC01 and AZ Series drivers.

Vertically Articulated Robot Load Mass 1 kg Standard Cycle Time for Reciprocating Motion (Reference value)



●Video available on the Oriental Motor website
→Click here to watch the video "Broad Support for In-House Production of Robots"

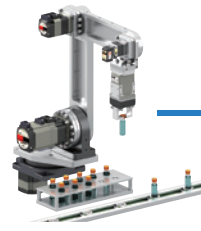


Easy Setup Even for Beginners

The "Programming Software **MRC Studio**" has been prepared to simplify setting up custom-built robots from the initial setting step to the operation programming step.

A trial version of the programming software is also available to allow customers the chance to experience the operation of the **MRC01** before purchase.

*The **MRC Studio** software and EDS files can be downloaded from the Oriental Motor website.



Custom-built Robots Using
**AZ Series/
AZ Series Equipped Actuators**



Robot Controller
MRC01



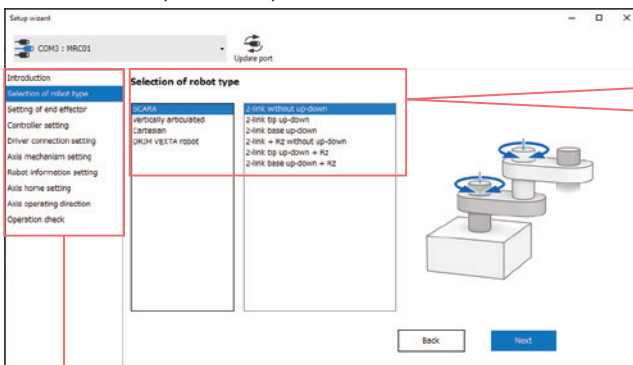
Programming Software
MRC Studio

Step1. Easy Setup with Step by Step Guidance

Initial settings are made using a wizard to select the robot type and input mechanism information.

By following the guidance instructions while looking at the illustrations, even absolute beginners can quickly set up a robot's initial settings.

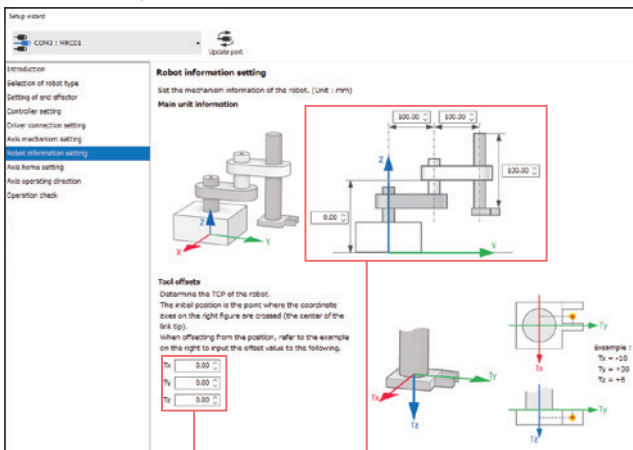
● Follow the Steps to Set Up



Proceed through initial setting of the robot by following the wizard menu.



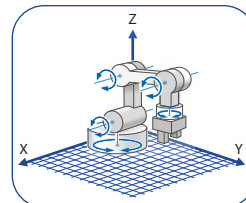
● Input Dimensions (Arm length, etc.) With the Help of the Illustration



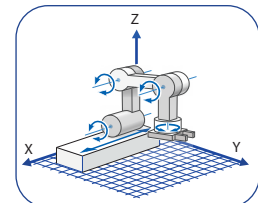
Dimensions are entered directly into the input spaces on the illustrations.

● Select the Robot Type

Vertical Articulation



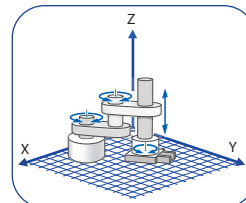
3 link base axis swivels + Rz axis



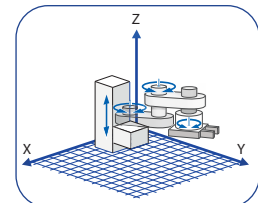
3 link linear motion of base axis + Rz axis

- Other: 3 link no base axis; 3 link base axis swivels; 3 link linear motion of base axis

Horizontal Articulation (SCARA)



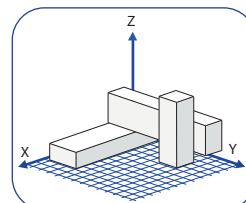
2 link elevating end axis + Rz axis



2 link elevating base axis + Rz axis

- Other: 2 link no elevating axis; 2 link elevating end axis; 2 link elevating base axis; 2 link no elevating axis + Rz axis

Perpendicular



X-Y-Z

- other
- X-Y
- X-Z
- Y-Z

ORIM VEXTA Robot

4-axis articulated robot arms from ORIM VEXTA are supported. Please refer to the ORIM VEXTA website for details.

- Refer to the operating manual for details on supported robots. Operating manuals can be downloaded from the Oriental Motor website.

Step 2. Say Goodbye to Ladder Logic! Select Items to Program Operation.

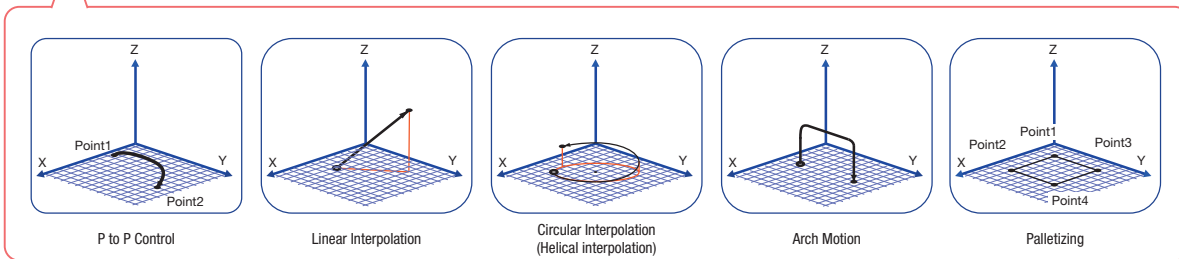
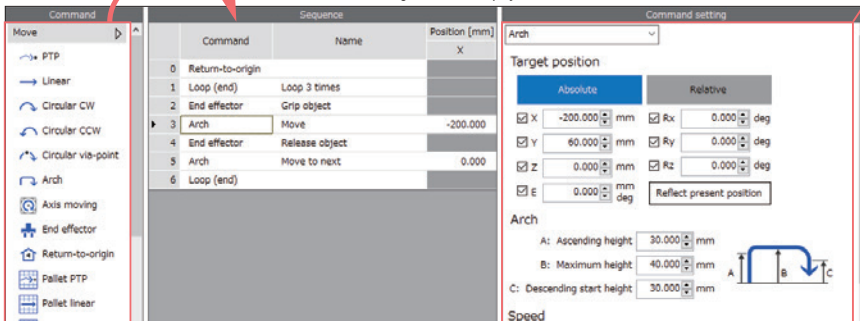
Program creation uses a simple command selection format. Programs can be created intuitively, without requiring specialized knowledge such as ladder diagrams. The system supports P to P operation, linear interpolation operation, circular interpolation operation, arch motion and others.

Operating data is executed directly from a host controller via EtherNet/IP.

● Drag and Drop the Required Commands

Select the necessary action from the "Command" column, drag and drop into the "Sequence" column, then the "Command Setting" column is displayed.

● Target Position and Speed Setting

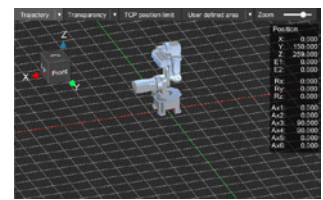
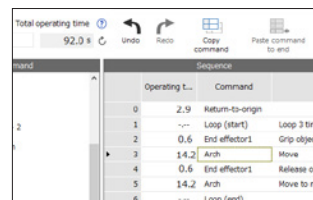


Step 3 Check Operation and Verify Programming Using the Simulator.

The program running time can be displayed and the contents of the program can be verified while taking into account the robot's moving ion range, etc.

3D graphics can be used to check operation, without the need to physically move the robot itself.

- *There is a possibility of differences between the simulation and the actual operation.
- *Communication with the **MRC01** is required for the simulation.



MRC Studio Simulator (Free). Robot operation can be checked during the pre-purchase investigation stage.

MRC Studio Simulator is a free software program that allows you to simulate actual movements without the robot itself or **MRC01**. Operation programs created in **MRC Studio Simulator** can be used as-is when the actual robot is installed.

● Differences between **MRC Studio Simulator** and **MRC Studio**

Item	MRC Studio Simulator	MRC Studio (Product version)
Communication with robot controller MRC01	—	○
Setup	△ Items that communicate with the robot controller MRC01 or driver cannot be set.	○
Save setting data files to PC	○	○
Opening files	○ Can open .mrcxt files. Sample setting files are also available.	○ Can open .mrcx files.
Importing data files created in MRC Studio Simulator	—	○*
Teaching	○	○
Creating operation programs	○	○
Test operation	○	○
Setting parameters	△ Some parameters cannot be set. For details, please check "Show Method of Use" in the MRC Studio Simulator "Help" section.	○
Monitor	△ Information on signal systems that require connection to external devices cannot be monitored.	○

● Available on the website



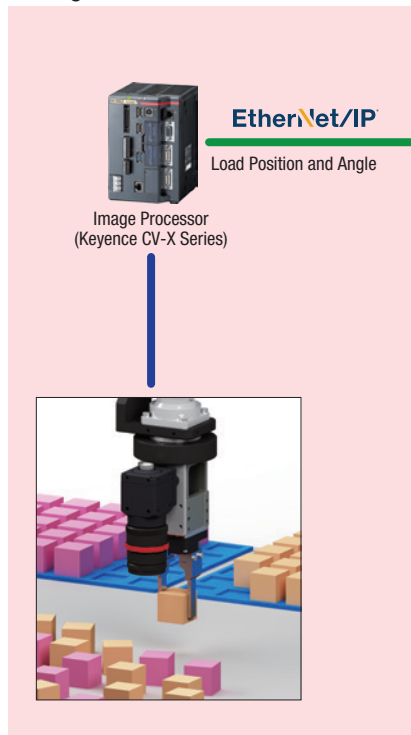
*The **MRC Studio Simulator** does not consider the loading conditions of each axis, which may cause differences in actual motion. When operating the actual device for the first time, a lower operating speed is recommended.

The 2D Camera Integration Function Allows for the Automation of More Advanced Work

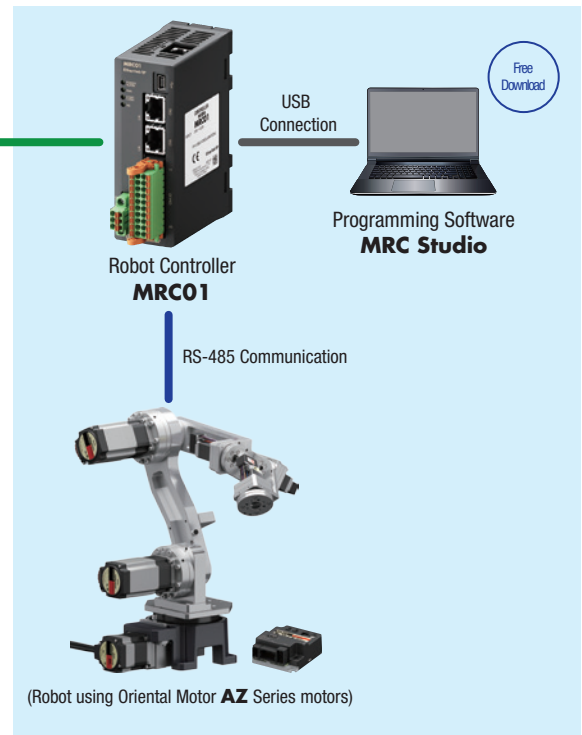
Configuration of a Robot Vision System Using 2D Cameras

The robot controller **MRC01** is equipped with useful functions for operating the robot using load position and angle information acquired by the camera.

- Acquire Load Position and Angle Information Using the Camera



- Convert to Robot Coordinates and Operate



- About Supported Image Processors and PLC Models

The above configuration diagram is a connection example for the CV-X series from Keyence Corporation. Information about other compatible models will be posted to the Oriental Motor website as it becomes available.

- About Calibration

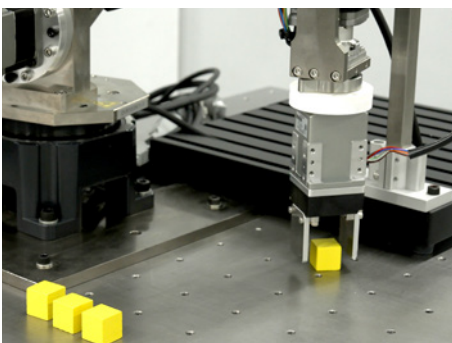
In order to integrate the 2D camera, **MRC Studio** is used to perform the calibration in advance. The settings can be easily configured by simply following the on-screen instructions while looking at the illustrations, allowing for a reduction in the work hours necessary for correction. (Up to 2 cameras can be calibrated.)

Application Example

There are many automated operations that can be achieved by integrating and linking 2D cameras, such as load position detection and dimensional/external inspections. Representative examples are shown here.

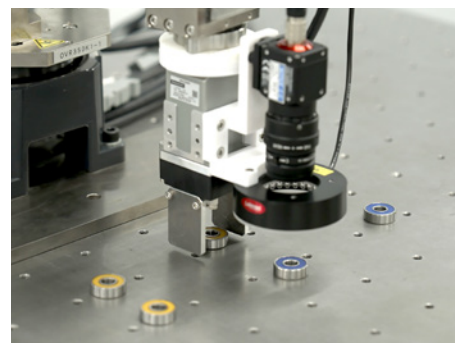
- ◇ Position Correction

Alignment of complicated workpieces (Fixed camera system)



- ◇ Color Discrimination

Differentiates workpieces of different colors (Hand-eye system)



Product Line

Supported Robot Type	Product Name
All Robot Types	MRC01
Cartesian Robot Only	MRC01-C

Included

- CN1 Connector (1 pc.)
- CN4 Connector (1 pc.)

Specifications

Basic Specifications



Power Supply	Input Voltage	24 VDC \pm 10%
	Input Current	0.2 A
Interface	Field Network	EtherNet/IP
	Control Input	8 points, Photocoupler
	Control Output	8 points, Photocoupler and Open-Collector
RS-485 Communication Specification		Modbus RTU EIA-485 compliance, Straight cable Shielded twisted-pair wire (TIA/EIA-568B CAT5e or greater recommended) is used up to a total extension length of 50 m*1
USB Connector	Specifications	USB 2.0 (Full-Speed)
	Cable	Length: 3 m max. Type: A to mini B
Setting Tool		Programming Software MRC Studio
Number of Control Axes*2		MRC01 : Maximum 8 axes MRC01-C : Maximum 6 axes
Robot Model		MRC01 : Horizontal Multi-Joint (2-link, 3-link), Vertical Multi-Joint (3–6-axis), Palletiser (1-link mechanism, 2-link mechanism), Parallel link, Polar and cylindrical coordinates, Cartesian (2-axis, 3-axis), Cartesian-plane gantry (2-axis, 3-axis) MRC01-C : Cartesian (2-axis, 3-axis) Cartesian (2-axis, 3-axis), Cartesian-planar gantries (2-axis, 3-axis)
Drive Command		P to P, Linear Interpolation, Circular Interpolation, Arc Interpolation, Palette (P to P, Line, Arc)
Monitor		Robot Graphic, Alarm, Information, etc.

*1 If noise generated by the motor cable or power supply cable causes a problem due to wiring and installation, try shielding the cables or insert ferrite cores.

*2 Only one robot can be controlled by **MRC01**.

- The number of control axes depends on the robot model. For example, if the robot model is horizontal multi-joint (2-links, up and down of tip axis) and also controls the end effector (1 axis), the number of control axes will be 4 axes.

EtherNet/IP Specifications

Protocol	EtherNet/IP (CT17 compliance)	
Vendor ID	187: Oriental Motor Company	
Device Type	43: Generic Device	
Transmission Rate	10/100 Mbps (Auto-negotiation)	
Communication Mode	Full-duplex/Half-duplex (Auto-negotiation)	
Cable Specifications	Shielded Twisted-pair (STP) Cable Straight/Cross, Category 5e or greater is recommended [Total extension length: 50 m max.]	
Occupied Byte	Output (Scanner \rightarrow MRC01)	2 to 228 bites
	Input (MRC01 \rightarrow Scanner)	2 to 228 bites
Implicit Communication	Number of Supported Connections	2
	Connection Type	Exclusive Owner, Input Only
	Communication Cycle	10 to 3,200 ms
	Connection Type (Scanner \rightarrow MRC01)	Point-to-Point
	Connection Type (MRC01 \rightarrow Scanner)	Point-to-Point, Multicast
	Data Reflection Trigger	Cyclic
Explicit Communication	Number of Supported Connections	6
	Connection Type	UCMM, Connection
IP Address Setting Method	Parameter, DHCP	
Supported Topology	Star, Linear, Ring (Device Level Ring)	

General Specifications

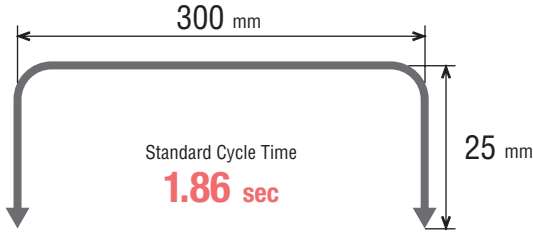
Degree of Protection	IP10
Operating Environment	Ambient Temperature: 0 to +55°C (Non-freezing)
	Humidity: 85% or less (Non-condensing)
	Altitude: Max. of 1000 m above sea level
	Atmosphere: No corrosive gases or dust. The product should not be exposed to water or oil.
Storage Conditions Transportation Conditions	Ambient Temperature: -25 to +70°C (Non-freezing)
	Humidity: 85% or less (Non-condensing)
	Altitude: Max. of 3000 m above sea level
	Atmosphere: No corrosive gases or dust. The product should not be exposed to water or oil.
Insulation Resistance	The measured value is 100 M Ω or more when a 500 VDC megger is applied between the following locations: • FG Terminal – Power Supply Terminal

Note

- When measuring insulation resistance or performing dielectric voltage withstanding test, disconnect the controller and the motor/actuator.

Standard Cycle Time (Reference Value)

The standard cycle time (reference value) is the time required for reciprocating operation of 25 mm vertically and 300 mm horizontally with a load mass of 1 kg.



Note

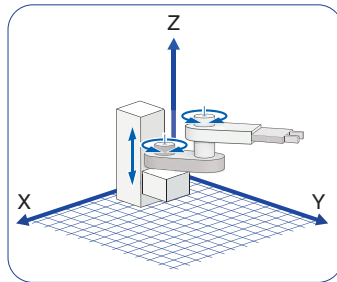
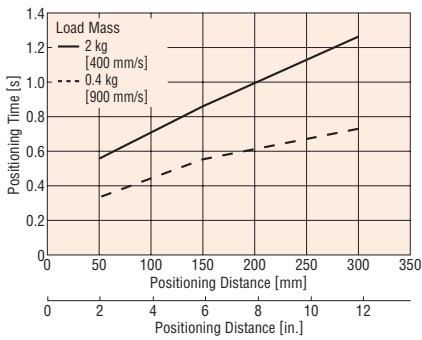
The standard cycle time (reference value) is the data obtained by our in-house robot measured under the operating conditions where the torque of each axis is sufficient for the load mass. Cycle time depends on your operating conditions.

Positioning Distance – Positioning Time (Reference Value)

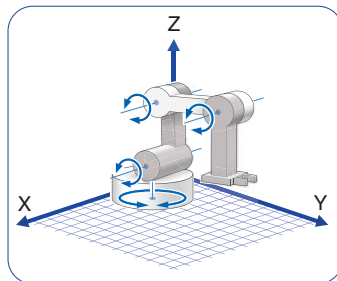
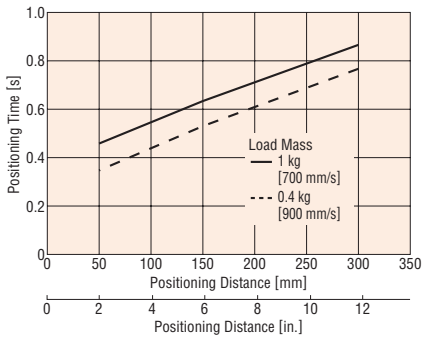
The positioning time (reference) can be checked from the positioning distance.

The positioning time depends on the load mass.

Horizontal Multi-Joint Robot (2-links, elevating base axis)

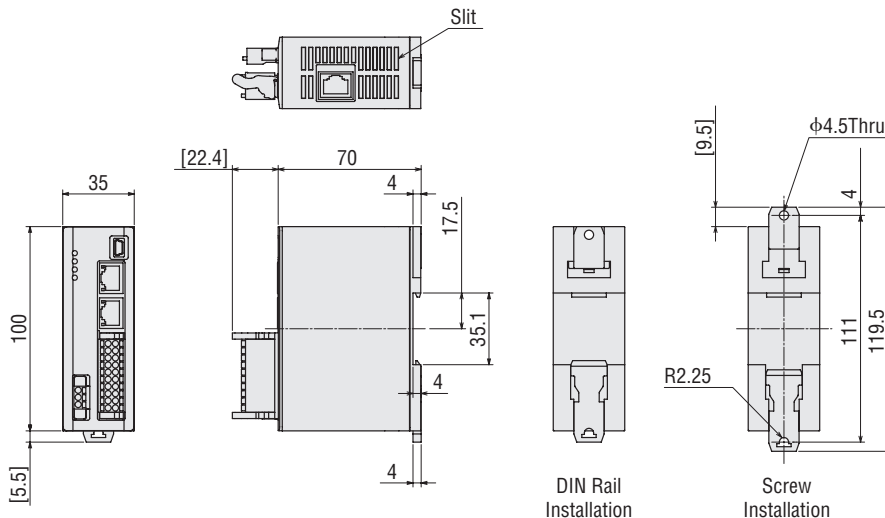


Vertical Multi-Joint Robot (3-links, turning base axis)



Dimensions Unit: mm

Product Name	Mass [kg]
MRC01	0.12
MRC01-C	0.12



● Included
Power Supply Connector (CN1)
Connector: FMC1.5/3-STF3.5
(Phoenix Contact)

I/O Signal Connector (CN4)
Connector: DFMC1.5/10-ST-3.5-LR
(Phoenix Contact)

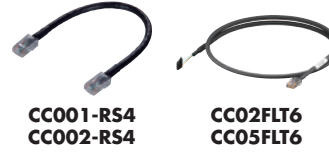
Cables

RS-485 Communication Cables

These cables are used to connect **MRC01** or **MRC01-C** and **AZ** Series driver

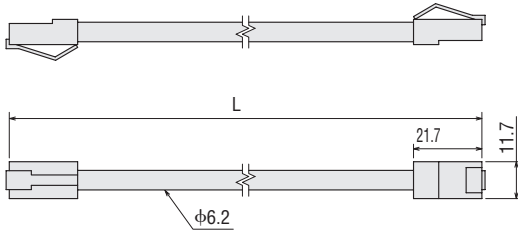
Product Line

Product Name	Length L [m]	Applicable Driver
CC001-RS4	0.1	Built-in Controller Type DC Input Driver
CC002-RS4	0.25	Built-in Controller Type AC Input Driver Built-in Controller Type DC Input Driver
CC02FLT6	2	Compact Driver RS-485 Communication Type
CC05FLT6	5	

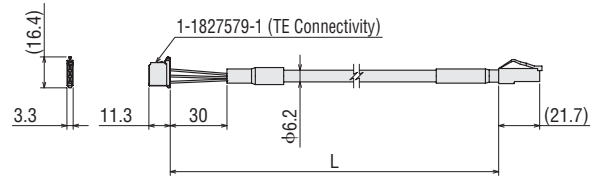


Dimensions Unit: mm

CC001-RS4, CC002-RS4



CC02FLT6, CC05FLT6



I/O Signal Cables General-Purpose Type

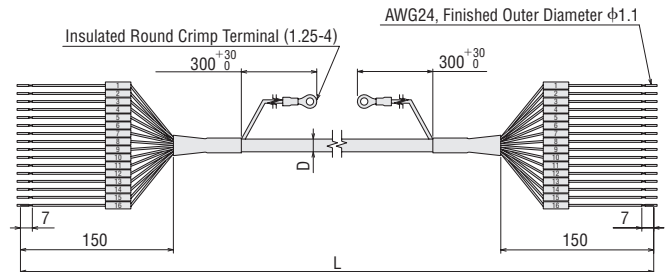
- Shielded cables
- Loose wires at both ends
- Easy shield grounding with round ground wire terminals
- The number of lead wire cores can be selected to match the functions being used



Product Line

Product Name	Length L [m]	Number of Lead Wire Cores	Outer Diameter D [mm]	AWG
CC06D005B-1	0.5	6	φ5.4	24
CC06D010B-1	1			
CC06D015B-1	1.5			
CC06D020B-1	2			
CC10D005B-1	0.5	10	φ6.7	
CC10D010B-1	1			
CC10D015B-1	1.5			
CC10D020B-1	2			
CC12D005B-1	0.5	12	φ7.5	
CC12D010B-1	1			
CC12D015B-1	1.5			
CC12D020B-1	2			
CC16D005B-1	0.5	16	φ7.5	
CC16D010B-1	1			
CC16D015B-1	1.5			
CC16D020B-1	2			

Dimensions Unit: mm



• The figure depicts 16 core wires.

DC Power Supply Cables

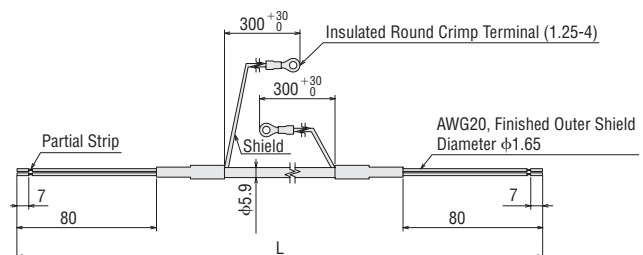
These cables are used to connect **MRC01** or **MRC01-C** and the DC power supply.

Product Line

Product Name	Length L [m]
CC02D005-3	0.5
CC02D010-3	1
CC02D015-3	1.5
CC02D020-3	2
CC02D050-3	5




Dimensions Unit: mm



Applicable Products

This controller can connect to the following **AZ** Series drivers. It can also be connected to an **AZ** Series-equipped Linear & Rotary Actuators.

AZ Series Drivers

- Built-in Controller Type
 - 
 - 
 - Single-Phase 100-120 VAC, Single-Phase/Three-Phase 200-240 VAC
 - 24/48 VDC
- Compact Driver RS-485 Communication Type
 - 
 - 24/48 VDC

AZ Series Motors, AZ Series-Equipped Linear & Rotary Actuators

-  Motors
-  Hollow Rotary Actuators **DGII** Series
-  Compact Linear Actuators **DR** Series **DRS2** Series
-  Electric Linear Slides **EZS** Series
-  Electric Cylinders **EAC** Series
-  Lack and Pinion Systems **L** Series
-  Electric Gripper **EH** Series

AZ Series Brochure

AZ Series and **AZ** Series Equipped Linear & Rotary Actuator brochures are available. When selecting products, please also use the brochures.



Orientalmotor

Specifications are subject to change without notice. This catalogue was published in January 2025.

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These products are manufactured at plants certified with the international standards ISO 9001 (for quality assurance) and ISO 14001 (for systems of environmental management).