

Orientalmotor

Brushless Motors
BLV Series
R Type

Modular Automation Compatible Products

STO (Safe Torque Off)



**Battery-Operated, Compact, and Lightweight
Brushless Motors in the Era of Advancing
Automation**



NEW

NEW

**60 W/100 W/200 W/400 W
DC Input**

High-Power, Compact Brushless Motors. Developed to Support the Design of Compact, Battery Driven Automation.

- Output: 60 W, 100 W, 200 W, 400 W
- Power Supply Input: 24 - 48 VDC*1
- Electromagnetic Brake Type Also Available

*1 400 W type with either 24 VDC or 48 VDC

What are "Modular Automation Compatible Products"?

"Modular Automation Compatible Products" is a product group with a shared concept of battery-operated, compact, and lightweight. Optimal for self-propelled equipment, these products meet the needs of exible automation lines and mobile automation.

Modbus (RTU)

CANopen



Driver



NEW DC24V 400W Driver

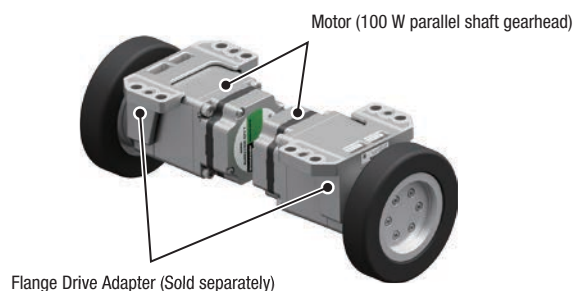
Compact, Lightweight, and High-Power Designed for Compact Equipment

- Compact and lightweight driver

When connected to a motor, recognizes the output and covers all output with a single driver.

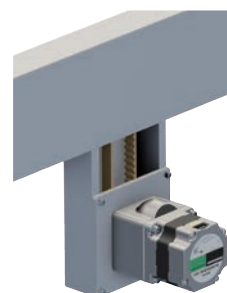


- Transportation robots for flat, transportable masses can be designed



Compatible with Modbus (RTU) and CANopen Communication

- Unified controllability of transportation robots, conveyors and other mechanisms



• Conveyor Drive Motor
(60 W **CS** geared motor)

Smooth Motion, Current Position
Acquisition and Positioning Operation
are Possible

A Wider Range of Operating Voltage
Supports Real World Battery Use



Application: Autonomous transportation robot with belt conveyor

Various Applications

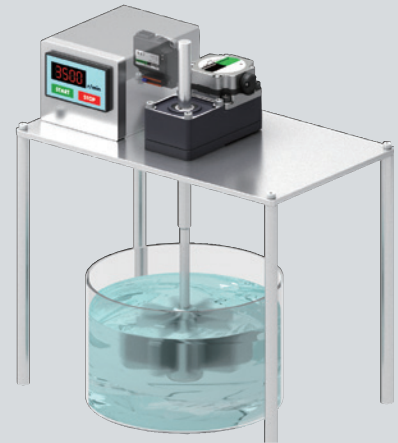
Transportation Robots

Transportation robots with a low floor design



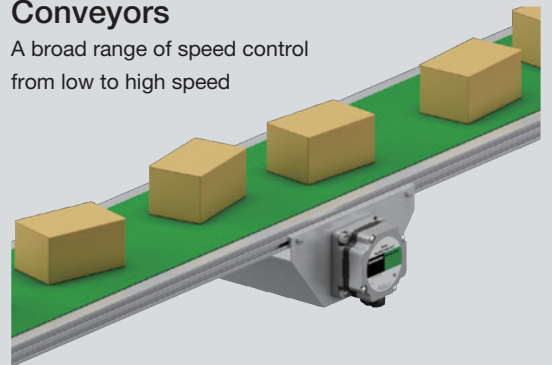
Agitators

Agitate at a stable speed, even if the viscosity (load) changes



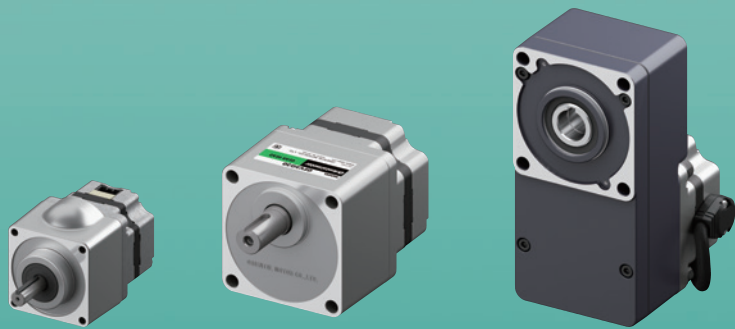
Conveyors

A broad range of speed control from low to high speed



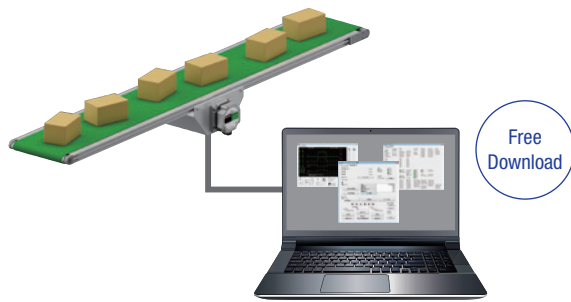
Security Cameras

Quiet drive
Compact driver



CS Geared Motor **Parallel Shaft Gearhead** **Hollow Shaft Flat Gearhead**

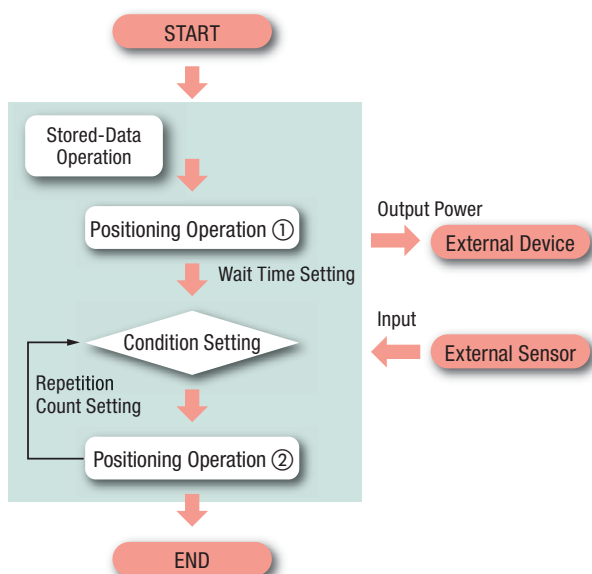
Support from Startup and Operation to Maintenance with the Support Software **MEXE02**



Support Software **MEXE02**

Free Download

Simplified Main Program Thanks to Sequence Function



Compact, Lightweight, and High-Power

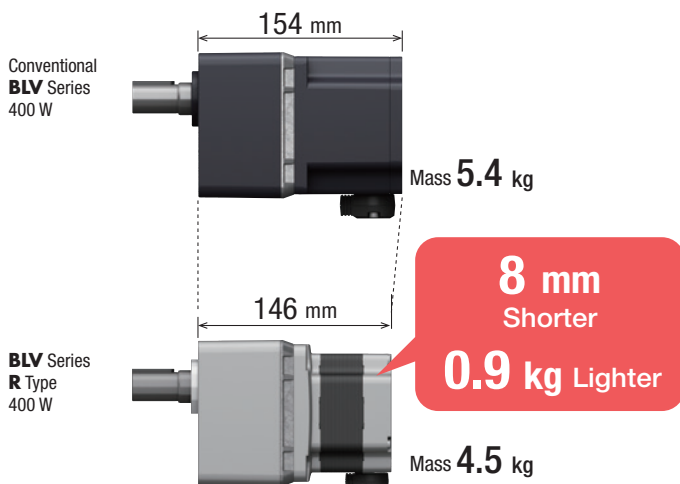
Designed for Compact Equipment

Compact and Lightweight

Both the motor and driver are significantly smaller and lighter.

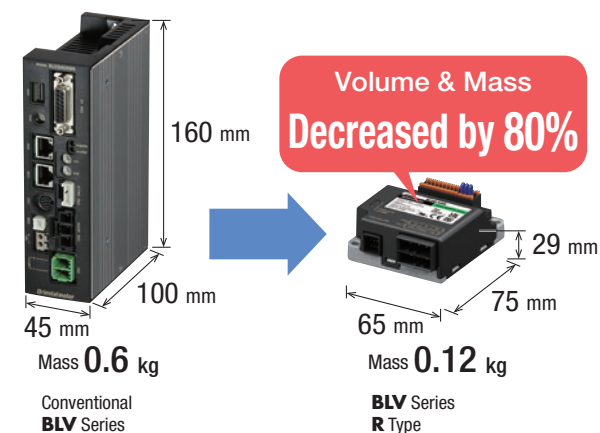
The driver is approximately 80% smaller than the conventional product. The smaller driver saves valuable space in the automation equipment.

● Motor*



*For a 400 W parallel shaft gearhead at a gear ratio of 30

● Driver



Powerful

The new motor allows for larger inertia loads and heavier products to be transported when compared to the conventional product. This also contributes to compact, high-power equipment design.

[Example of the design of a transportation robot]

● Conditions

BLV Series R Type Motor	Product Line	Hollow Shaft Flat Gearhead
	Output Power	400 W
	Gear Ratio	30
Driving Conditions	Vehicle Diameter	150 mm
	No. of Drive Wheels	2
	Acceleration Time	1 second

● Results

Max. Load Mass (Transportation robot mass + Load mass)	500 kg
Maximum Traveling Speed	0.7 m/sec

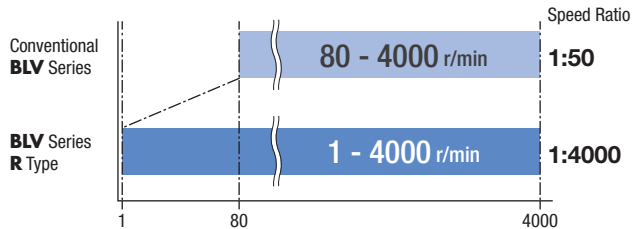
*The friction coefficient of the wheels is calculated at 0.1.



Wide Speed Range, Smooth Motion, Current Position and Position Feedback is Possible

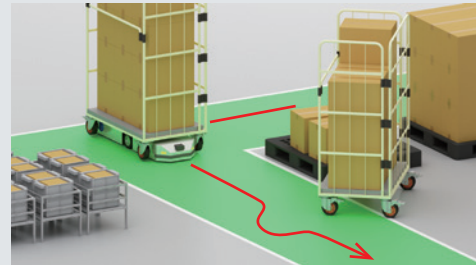
Broad Speed Control Range of 1 - 4000 r/min

Smooth startup and stopping is possible thanks to stable operation even in the low speed range from 1 r/min.



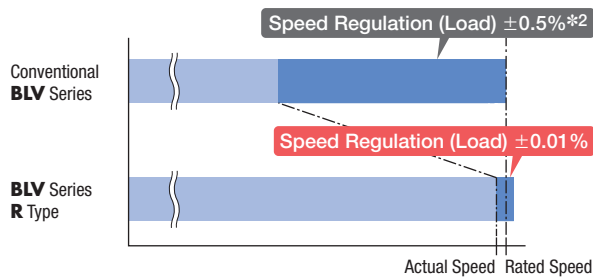
Benefit

- Smooth travel is possible, even with repeated start and stop operations.



High Speed Stability when Operated at High Speed

Operation at the set speed is possible even with the load fluctuation due to the speed regulation (load*1) of $\pm 0.01\%$.



*1 Rate of change in speed when a constant load is applied

$$\text{Speed regulation} = \frac{\text{Actual speed} - \text{Command speed}}{\text{Command speed}} \times 100 (\%)$$

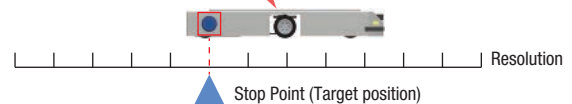
*2 $\pm 0.2\%$ for digital settings

Acquisition of Current Position and Positioning Operations are Possible

The current position can be acquired with enhanced motor feedback information.

Improved resolution allows the motor to stop at the target position.

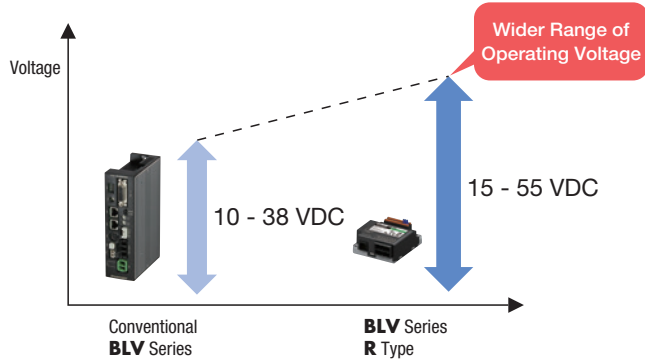
Improved Resolution Ensures More Accurate Positioning Operations



- The stopping accuracy during positioning operation is $\pm 0.72^\circ$ on the motor shaft and around $1 - 2^\circ$ on the gearhead output shaft.

A Wider Range of Operating Voltage Supports Real World Battery Use

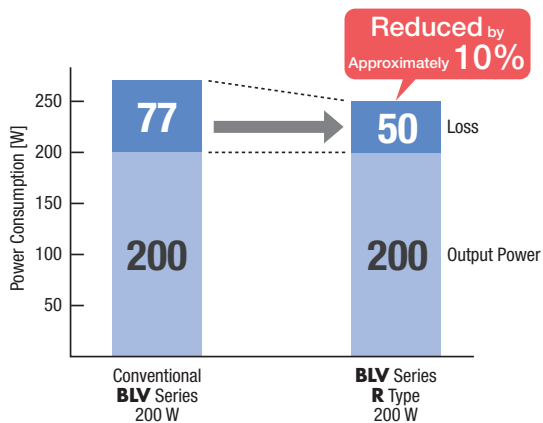
Wider Range of Operating Voltage



Benefit

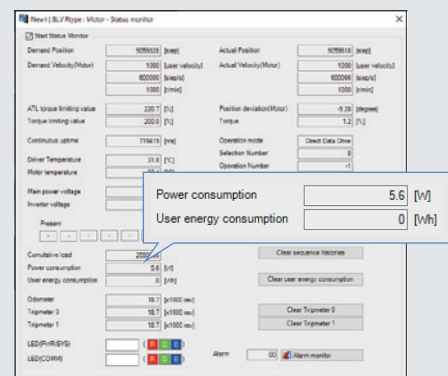
- Compatible with 24 - 48 VDC batteries.
- Will not stop even if the battery voltage drops. Continues operating while limiting the speed and torque.

Power Consumption Reduced by 10%



Benefit

- Extended travel distance and time for transportation robots. The number of battery charges can also be decreased.
- Power consumption can be monitored via the Support Software **MEXE02** and communication. This is useful as charging reference.



Various Recommended Functions

Holding when Stopped is Possible without an Electromagnetic Brake

When the motor has stopped in an excitation state, it can be used as an electrical holding brake, even without a mechanical brake.

The motor enters an excitation state when the input signal "S-ON" is turned ON, and generates holding force. (Servo ON)

When the input signal "PLOOP-MODE" is turned ON, the position can be held with no deviation from the stop position.

Note

If the power supply to the driver is turned OFF, the holding force dissipates.

This cannot be used to prevent a fall during a power outage.

ATL Function that Automatically Limits Output Torque

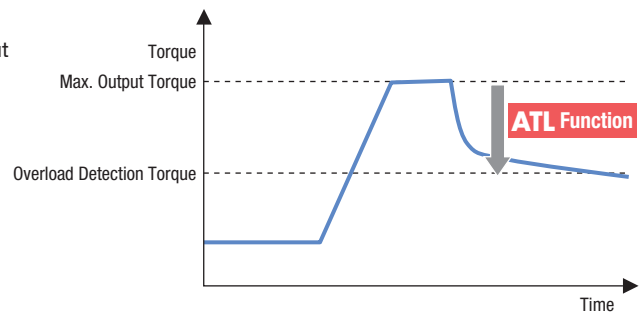
The ATL function limits torque and ensures that the motor does not stop when an overload alarm occurs, even when torque continues to be output at a level at which an overload alarm is detected.

The motor will continue driving, even if an unexpected overload occurs*.

* Examples

- Runs into an obstacle
- Sudden acceleration command
- Carrying a load exceeding the transportable mass

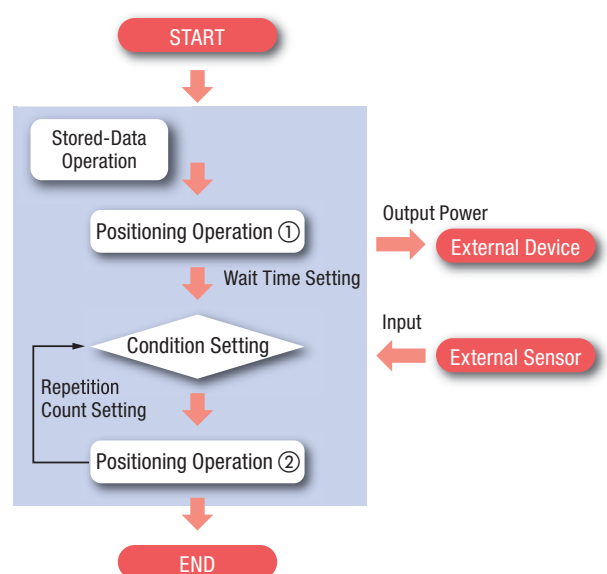
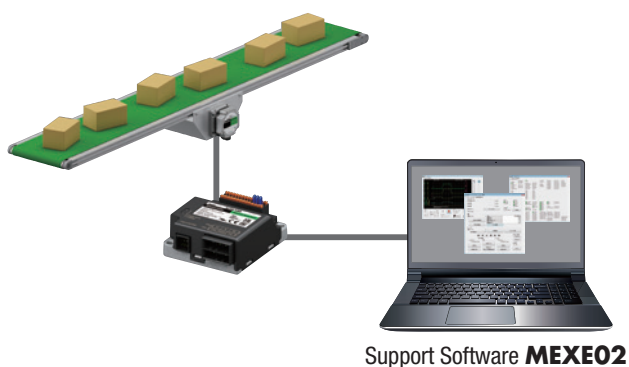
● Please disable the ATL function if the motor should stop when an alarm is output during overload.



Simplified Main Program Thanks to Sequence Function

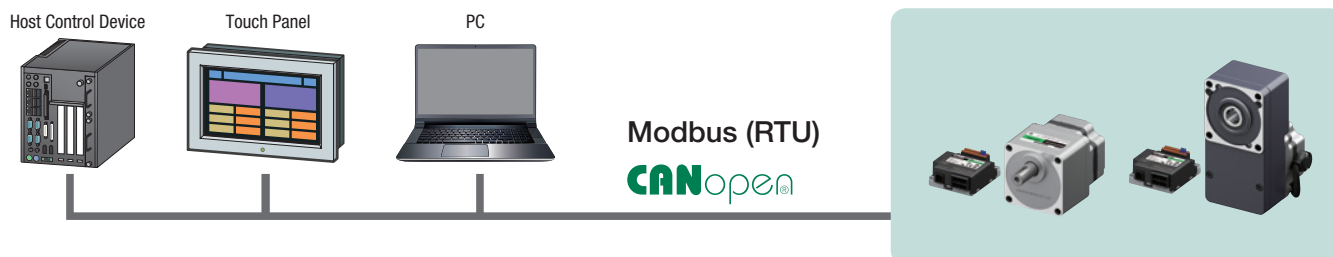
Can be used during stored-data operation, and comes with many sequence functions such as a timer setting for between operations and linked operation, conditional branching, and loop count. These help simplify the host system's sequence program.

- Stored-data settings (max. 256)
- Direct I/O (4 inputs, 2 outputs)
- Remote I/O (32 inputs, 32 outputs)



Compatible with Modbus (RTU) and CANopen Communication

The **BLV Series R** Type is compatible with the two interfaces of Modbus (RTU) and CANopen communication.



Main Functions with Modbus (RTU)

● Freely Create Operation Profiles - Direct Data Operation

With Modbus (RTU) communication, data can be rewritten and operations can be started at the same time.

● Types of Operating Data

Operating Modes	Sets the operating mode.
Position	Sets the target position.
Speed	Sets the operating speed.
Acceleration Rate	Sets the acceleration time.
Deceleration Rate	Sets the deceleration time.
Torque Limiting Value	Sets the torque limiting value.

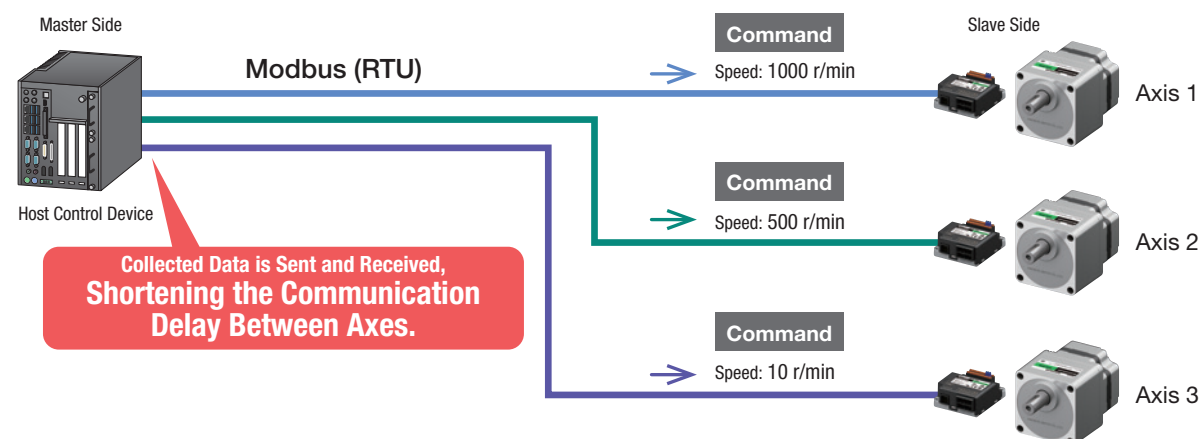
● Gather, Send, and Receive Data Across Different Axes - ID Share Mode

This function improves synchronization between axes with Modbus (RTU) communication.

Data collected from multiple axes can be sent and received, shortening the communication delay between axes.

It can also be used to send different commands to each axis at the same time.

This transmission method is unique to Oriental Motor.



Support from Startup and Operation to Maintenance

with the Support Software **MEXE02**

By using the Support Software **MEXE02**, data setting, actual operation, and confirmation via each monitor can be performed easily on a computer. The support software can be downloaded for free from the Oriental Motor website.

→ <https://www.orientalmotor-support.eu/en/downloads/software/>

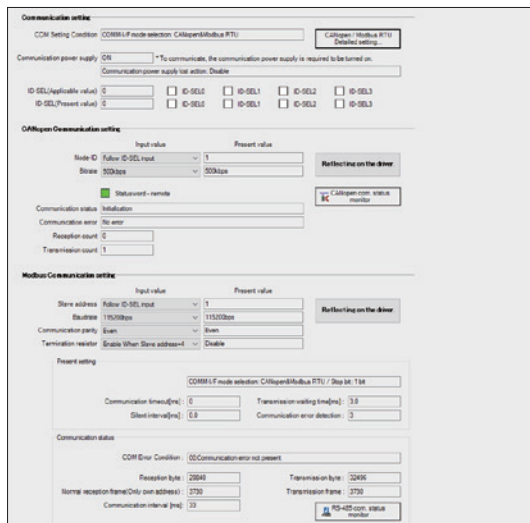


Support Software
MEXE02

Startup Functions that Support Programming at Setup

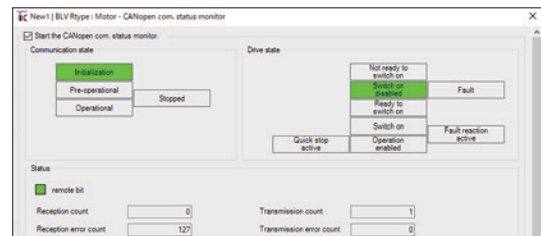
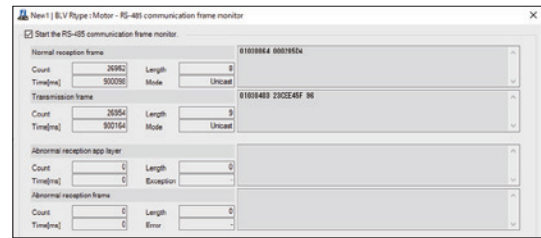
Simple Settings

Various communication settings can be easily made using the "Simple communication settings".



Communication Frame Monitoring, Communication Status Monitoring

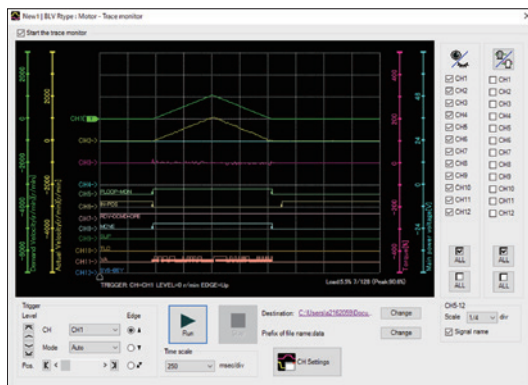
All communication frames and statuses can be monitored. This is useful for host program startup and debugging.



Operation Functions that Support Adjustments

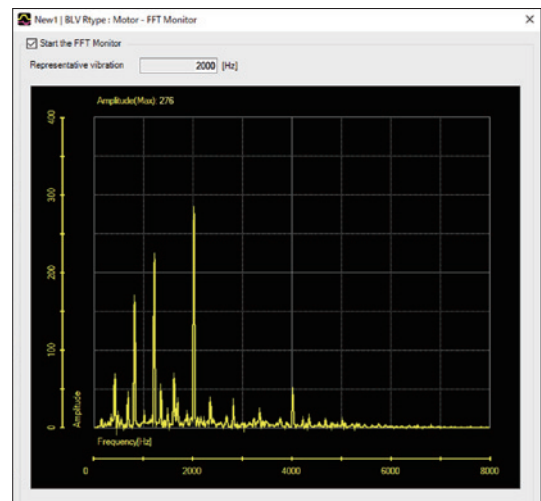
Waveform Monitoring

The operating status of the motor (command speed, torque, I/O signal, etc.) can be checked like an oscilloscope. Waveform measurement results can be saved as images and in CSV format.



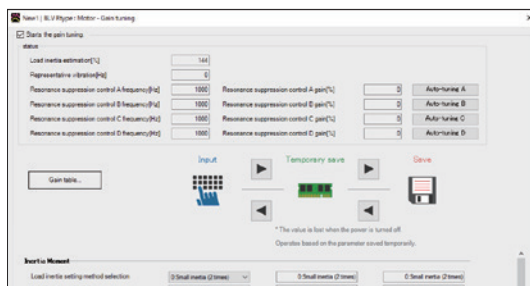
FFT Monitoring

Visualizes mechanical resonance by analyzing frequency using FFT analysis. Noise and vibration can be reduced by adjusting the "Resonance suppression parameter".



Gain Tuning

Motor tracking can be adjusted according to the command.



Maintenance Functions that Support Diagnostics and Maintenance

Trace Monitoring

The operating status of the motor can be continuously measured for 24 hours or longer.
Data can be saved in CSV format.

Merit

Data is saved for a long period of time, making it easy to determine the cause of a problem.



Various Monitoring Functions

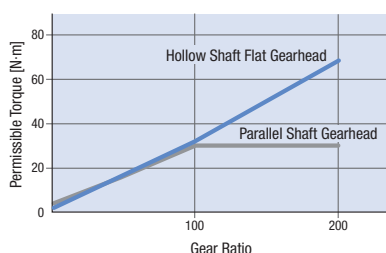
The Support Software **MEXE02** can also monitor various other types of information. For details, please see the Oriental Motor website.

Gearheads that Contribute to Space Saving Design

Higher Torque and Space Saving are Achieved with a Hollow Shaft Flat Gearhead

Permissible Torque with no Saturation

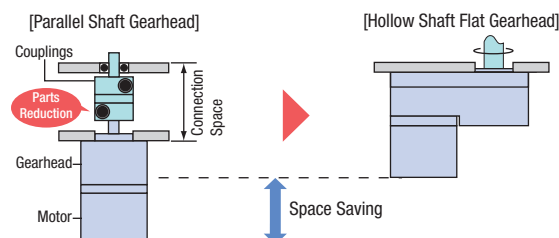
No saturation of permissible torque even at high gear ratios.
This is useful for maximizing the motor torque.



*When frame size is 90 mm

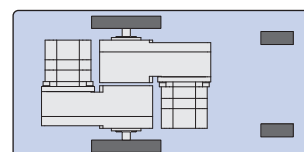
Space Saving and Cost Reduction

Direct connection to the drive shaft is possible without using a connecting part, which enables equipment space saving. The reduction in couplings, belts, pulleys, etc. also contributes to a decrease in the cost of parts and assembly work.



Example) Application in vehicle drive part
Staggered for a compact configuration.

*Compatible with all types except 100 W



CS Geared Motor (60 W type) Makes Equipment Smaller and Lighter

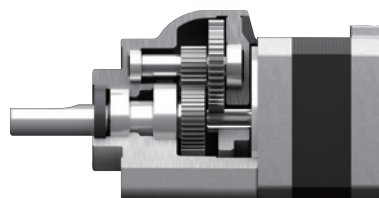
CS geared motors feature increased load capacity, upgraded torque, and coaxial shaft.

Contributes to Space Saving and Lighter Equipment



Gear Structure with Coaxial Shaft

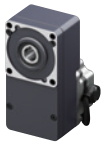
Large gears are arranged such that they will not escape from the central shaft, creating a gearhead with a coaxial shaft.



Product Line

Different motors, gearheads and cables are available based on the system requirements.

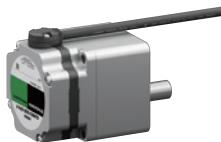
● Motors

Output Shaft Type	Output Power [W]	Frame Size [mm]	Gear Ratio	Electromagnetic Brake
Parallel Shaft Gearhead 	60	80	5 - 100	Not Equipped
	100	90	10 - 100	Equipped/ Not Equipped
	200	110		
	400		10 - 50	
Hollow Flat Gearhead 	60	80	5 - 200	Not Equipped
	100	90	10 - 200	Equipped/ Not Equipped
	200	104	10 - 100	
	400			
CS Geared Motor*1 	60	60	5 - 20	Not Equipped
Round Shaft Type 	60	60	—	Not Equipped
	100	90		Equipped/ Not Equipped
	200			
	400			

*1 A geared motor in which the motor and gearhead are integrated.

*2 0.3 m flexible connection cables are not available.

● 2 motor cable drawing directions to choose from



Cable Output in the Side of the Output Shaft



Cable Output in the Opposite Side of the Output Shaft

● Driver

BLVD-KRD	Power Supply Voltage [VDC]	Output Power [W]
	24 - 48	60 100 200
	48	400
BLVD-KBRD	Power Supply Voltage [VDC]	Output Power [W]
	24	NEW 400

● Connection Cables / Flexible Connection Cables

◇ 60 W

	Length [m]
	0.3*2, 1, 2, 3

◇ 100 W/200 W/400 W

	Length [m]
	1, 2, 3

● Power Supply Cable

◇ For BLVD-KRD

	Length [m]
	0.6

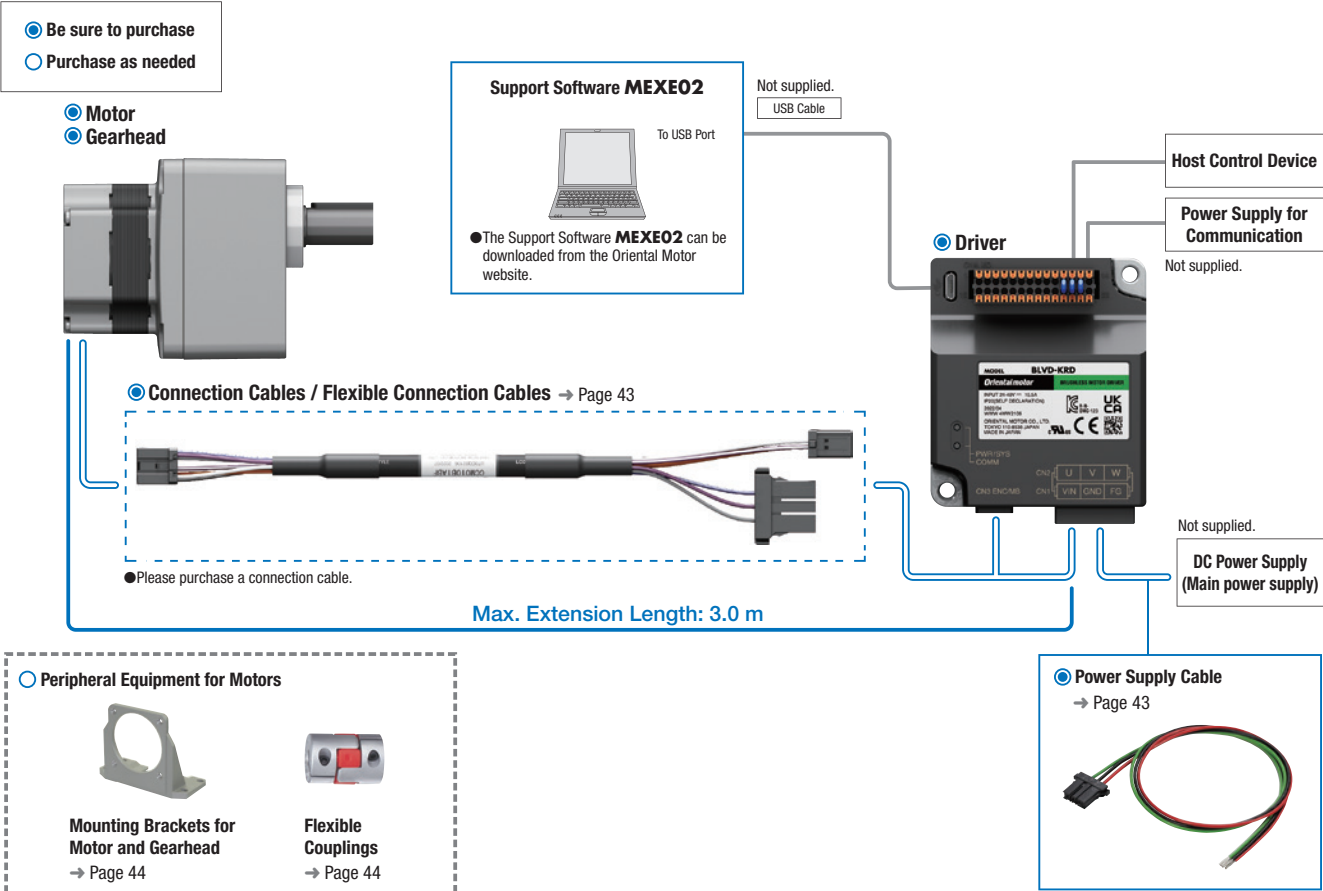
◇ For BLVD-KBRD **NEW**

	Length [m]
	0.6

System Configuration

60 W

Motors, drivers, connection cables, and power supply cables are sold separately.



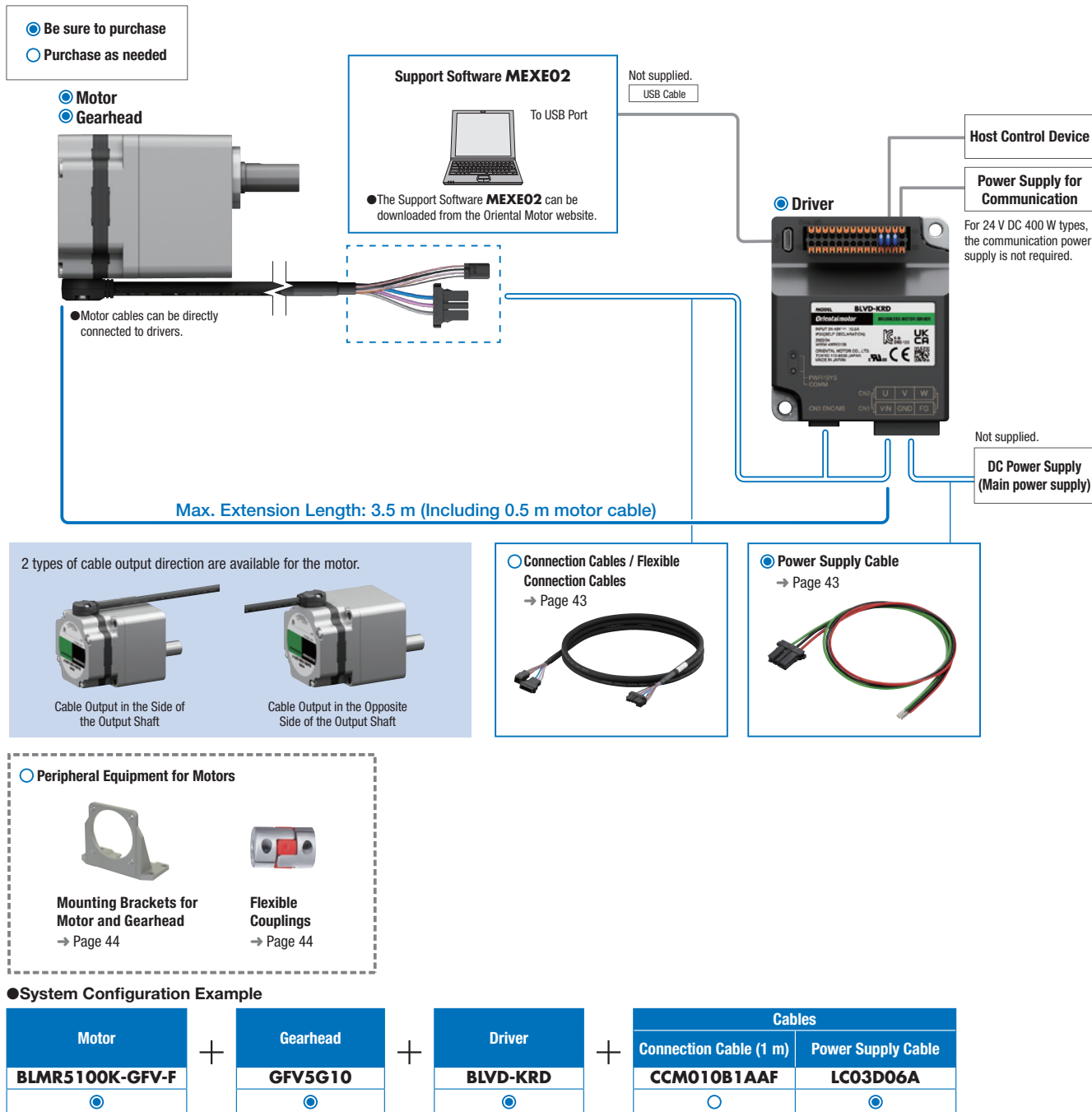
System Configuration Example

Motor	Gearhead	Driver	Cables	
			Connection Cable (1 m)	Power Supply Cable
BLMR460SHK-GFV	GFV4G10	BLVD-KRD	CCM010B1ABF	LC03D06A

The system configuration shown above is an example. Other combinations are also available.

● 100 W, 200 W, 400 W

Motors, drivers, connection cables, and power supply cables are sold separately.



● The system configuration shown above is an example. Other combinations are also available.

Product Number

Motor

BLMR 6 200 S ☐ K M-GFV-F

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

BLMR 2 60 H K - 5 - CS

① ② ③ ⑤ ⑥ ⑧ ⑩

①	Motor Type	BLMR: BLV Series R Type Motor
②	Frame Size	2: 60 mm 4: 80 mm 5: 90 mm 6: 104 mm (110 mm for gearhead)
③	Output Power	60: 60 W 100: 100 W 200: 200 W 400: 400 W
④	Identification Number	S
⑤	Motor Connection Method	H: Connector Type
⑥	Power Supply Voltage	K: DC Input
⑦		M: Type with Electromagnetic Brake
⑧	Gear Ratio and Shaft Type	GFV: GFV Pinion Number: Gear Ratio of Gearhead A: Round Shaft Type
⑨	Cable Output Direction	F: Cable output in the side of the output shaft B: Cable output in the opposite side of the output shaft
⑩		CS: CS Geared Motor

Gearhead

GFS 6 G 50 FR

① ② ③ ④

①	Shaft Type	GFV: GFV Pinion GFS: GFS Pinion
②	Frame Size	2: 60 mm 4: 80 mm 5: 90 mm 6: 110 mm
③	Gear Ratio	Number: Gear Ratio
④	Gearhead Type	Blank: Parallel Shaft Type FR: Hollow Shaft Flat Gearhead

Driver

BLVD - K ☐ R D

① ② ③ ④ ⑤

①	Driver Type	BLVD: BLV Series Driver
②	Power Supply Voltage	K: DC Input
③	Identification Number	B
④	Type	R Type
⑤	Identification Number	D

Connection Cables / Flexible Connection Cables

CCM 010 B1AA F

① ② ③ ④

①	Cable Type	CCM: Connection Cable
②	Length	003: 0.3 m 010: 1 m 020: 2 m 030: 3 m
③	Identification Number	B1AA, B1AB
④		F: Connection Cable R: Flexible Connection Cable

Power Supply Cables

LC 03 D 06 A

① ② ③ ④ ⑤

①	Cable Type	LC: Power Supply Cables
②	Pole	02: 2 pole 03: 3 pole
③	Reference Letter	D
④	Length	06: 0.6 m
⑤	Reference Letter	A: For BLVD-KRD B: For BLVD-KBRD

Product Line

● Motor

◇ Pinion Shaft type



Output Power	Product Name
60 W	BLMR460SHK-GFV
100 W	BLMR5100K-GFV-■
200 W	BLMR6200SK-GFV-■
400 W	BLMR6400SK-GFV-■

◇ CS Geared Motor*



Output Power	Product Name	Gear Ratio
60 W	BLMR260HK-□CS	5, 10, 15, 20

*A geared motor in which the motor and gearhead are integrated. The combination of motors and gearheads can not be changed.

◇ Round Shaft Type



Output Power	Product Name
60 W	BLMR260HK-A
100 W	BLMR5100K-A-■
200 W	BLMR5200K-A-■
400 W	BLMR5400K-A-■

● Gearhead

◇ Parallel Shaft Gearhead



Output Power	Product Name	Gear Ratio
60 W,	GFV4G□	5, 10, 15, 20
		30, 50, 100
		200
100 W	GFV5G□	5, 10, 15, 20
		30, 50, 100
		200
200 W 400 W	GFV6G□	5, 10, 15, 20
		30, 50
		100, 200

● Driver



Output Power	Power Supply Input	Product Name
60 W 100 W 200 W	24 - 48 V	BLVD-KRD
400 W	48 V	
	24 V	BLVD-KBRD

● Electromagnetic Brake Motor

◇ Pinion Shaft type



Output Power	Product Name
100 W	BLMR5100KM-GFV-■
200 W	BLMR6200SKM-GFV-■
400 W	BLMR6400SKM-GFV-■

◇ Round Shaft Type



Output Power	Product Name
100 W	BLMR5100KM-A-■
200 W	BLMR5200KM-A-■
400 W	BLMR5400KM-A-■

◇ Hollow Shaft Flat Gearhead



Output Power	Product Name	Gear Ratio
60 W	GFS4G□FR	5, 10, 15, 20
		30, 50, 100
		200
100 W	GFS5G□FR	5, 10, 15, 20
		30, 50, 100
		200
200 W 400 W	GFS6G□FR	5, 10, 15, 20
		30, 50, 100

● A number indicating the gear ratio is specified where the box □ is located in the product name.

The letter **F** or **B** indicating the cable output direction is specified where the box ■ is located in the product name.

● Connection Cable



◇ For 60 W

Length	Product Name
0.3 m	CCM003B1ABF
1 m	CCM010B1ABF
2 m	CCM020B1ABF
3 m	CCM030B1ABF



◇ For 100 W, 200 W, and 400 W

Length	Product Name
1 m	CCM010B1AAF
2 m	CCM020B1AAF
3 m	CCM030B1AAF

● Power Supply Cable



Length	Applicable Products	Product Name
0.6 m	BLVD-KRD	LC03D06A
	BLVD-KBRD	LC02D06B

■ Included Items

Type	Parallel Key	Safety Cover	Installation Screws
Parallel Shaft Gearhead	1	—	1 set
Hollow Shaft Flat Gearhead	1	1 set	1 set
CS Geared Motor	1	—	1 set
Round Shaft	—	—	—
Driver	—	—	—

● Flexible Connection Cable

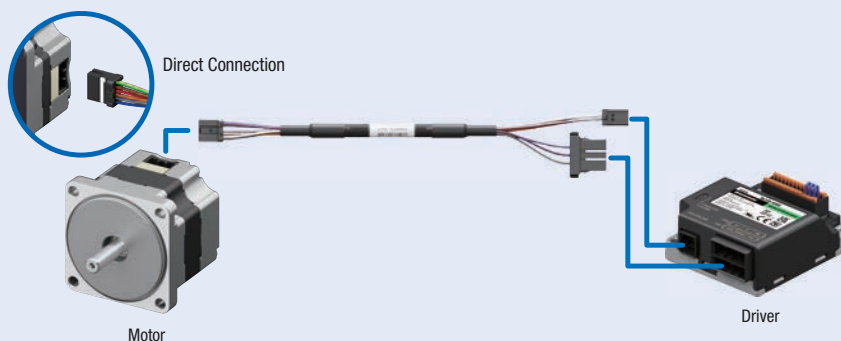


◇ For 60 W

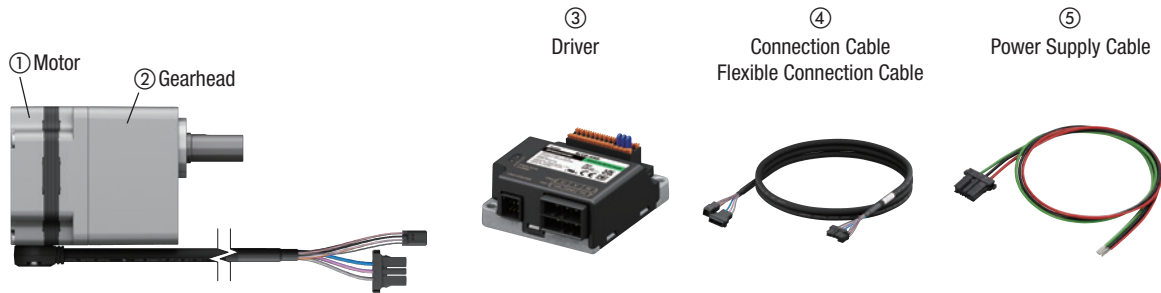
Length	Product Name
1 m	CCM010B1ABR
2 m	CCM020B1ABR
3 m	CCM030B1ABR

Direct Connection (60 W)

The motor and driver can be connected with one cable.
Please purchase a connection cable.



List of Combinations



● Motor

Output Power	Power Supply Input	Type	Motor	Gearhead	Driver	Connection Cable/ Flexible Connection Cable	Power Supply Cable	
			①	②	③	④	⑤	
60 W	24-48 VDC	Parallel Shaft Gearhead	BLMR460SHK-GFV	GFV4G □	BLVD-KRD	CCM003B1ABF CCM010B1AB ◇ CCM020B1AB ◇ CCM030B1AB ◇	LC03D06A	
		Hollow Shaft Flat Gearhead		GFS4G □ FR				
		CS Geared Motor		—				
		Round Shaft Type		—				
100 W		Parallel Shaft Gearhead	BLMR5100K-GFV ■	GFV5G □		CCM010B1AA ◇ CCM020B1AA ◇ CCM030B1AA ◇		
		Hollow Shaft Flat Gearhead		GFS5G □ FR				
		Round Shaft Type		—				
200 W		Parallel Shaft Gearhead	BLMR6200SK-GFV ■	GFV6G □				BLVD-KBRD
		Hollow Shaft Flat Gearhead		GFS6G □ FR				
		Round Shaft Type		—				
		400 W	48 VDC	Parallel Shaft Gearhead				
Hollow Shaft Flat Gearhead	GFS6G □ FR							
Round Shaft Type	—							
24 VDC	Parallel Shaft Gearhead		BLMR6400SK-GFV ■	GFV6G □				
	Hollow Shaft Flat Gearhead			GFS6G □ FR				
	Round Shaft Type			—				

● Electromagnetic Brake Motor

Output Power	Power Supply Input	Type	Motor	Gearhead	Driver	Connection Cable/ Flexible Connection Cable	Power Supply Cable		
			①	②	③	④	⑤		
100 W	24-48 VDC	Parallel Shaft Gearhead	BLMR5100KM-GFV-■	GFV5G□	BLVD-KRD	CCM010B1AA◇ CCM020B1AA◇ CCM030B1AA◇	LC03D06A		
		Hollow Shaft Flat Gearhead		GFS5G□FR					
		Round Shaft Type		—					
200 W		Parallel Shaft Gearhead	BLMR6200SKM-GFV-■	GFV6G□				BLVD-KBRD	LC02D06B
		Hollow Shaft Flat Gearhead		GFS6G□FR					
		Round Shaft Type		—					
400 W	48 VDC	Parallel Shaft Gearhead	BLMR6400SKM-GFV-■	GFV6G□	BLVD-KBRD		LC02D06B		
		Hollow Shaft Flat Gearhead		GFS6G□FR					
		Round Shaft Type		—					
	24 VDC	Parallel Shaft Gearhead	BLMR6400SKM-GFV-■	GFV6G□				BLVD-KBRD	LC02D06B
		Hollow Shaft Flat Gearhead		GFS6G□FR					
		Round Shaft Type		—					

● A number indicating the gear ratio is specified where the box □ is located in the product name.

The letter **F** or **B** indicating the cable output direction is specified where the box ■ is located in the product name.

The letter **F** (connection cable) or **R** (flexible connection cable) is specified where the symbol ◇ is located in the product name.

Parallel Shaft Gearheads

60 W, 100 W, 200 W, 400 W



Specifications



Product Name	Motor	With Electromagnetic Brake	BLMR460SHK-GFV / GFV4G□	BLMR5100K-GFV-■ / GFV5G□	BLMR6200SK-GFV-■ / GFV6G□	BLMR6400SK-GFV-■ / GFV6G□		
			—	BLMR5100KM-GFV-■ / GFV5G□	BLMR6200SKM-GFV-■ / GFV6G□	BLMR6400SKM-GFV-■ / GFV6G□		
Driver			BLVD-KRD				BLVD-KBRD*1	
Rated Output Power		W	60	100	200	400		
Power Supply Input	Rated Voltage		V	24 - 48 VDC		48 VDC	24 VDC	
	Operating Voltage		V	15 - 55 VDC		30 - 55 VDC	15 - 40 VDC	
	Rated Input Current		A	1.7 (48 V) - 3.3 (24 V)	2.6 (48 V) - 5.1 (24 V)	5.3 (48 V) - 10.5 (24 V)	10.4	20
	Max. Input Current		A	5.5	10	18	16	31
Rated Speed		r/min	3000					
Speed Control Range*1			1 - 4000 r/min (Speed ratio 1:4000)					
Speed Regulation	Load		±0.01% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature					
	Voltage		±0.01% or less: Conditions Rated voltage, rated speed, no load, normal ambient temperature					
	Temperature		±0.01% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage					
Resolution*1			0.01° (1 rotation: 36000 pulses)					
Electromagnetic Brake	Type		Power off activated type, automatically controlled by the driver					
	Static Friction Torque	Nm	—	0.319	0.637	1.27		
Time Rating			Continuous	Continuous	Continuous	30 minutes*2		

*1 BLVD-KBRD has CE marking only.

*2 Factory setting.

*3 Check the Speed – Torque Characteristics for details. → Page 24

● The values correspond to each specification and characteristics of a stand-alone motor.

A number indicating the gear ratio is specified where the box □ is located in the product name.

The letter **F** or **B** indicating the cable output direction is specified where the box ■ is located in the product name.

Gear Ratio		5	10	15	20	30	50	100 ^{*1}	200
Rotation Direction	60/100 W	Same direction as motor				Opposite direction from motor		Same direction as motor	
	200/400 W	Same direction as motor				Opposite direction from motor		Same direction as motor	
Output Shaft Speed [r/min] ^{*2}	1 r/min	0.2	0.1	0.067	0.05	0.033	0.02	0.01	0.005
	3000 r/min	600	300	200	150	100	60	30	15
	4000 r/min	800	400	267	200	133	80	40	20
Permissible Torque [Nm]	60 W	At 1 - 3000 r/min	0.86	1.7	2.6	3.4	4.9	8.2	16
		At 4000 r/min	0.43	0.86	1.3	1.7	2.5	4.1	8.3
	100 W	At 1 - 3000 r/min	1.4	2.9	4.3	5.7	8.2	13.7	27.4
		At 4000 r/min	1.1	2.2	3.2	4.3	6.2	10.3	20.6
	200 W	At 1 - 3000 r/min	2.9	5.7	8.6	11.5	16.4	27.4	51.6
		At 4000 r/min	2.0	4.1	6.1	8.1	11.6	19.4	36.5
	400 W	At 1 - 3000 r/min	5.7	11.4	17.1	22.9	32.8	55	70
		At 4000 r/min	4.3	8.6	12.9	17.2	24.6	41.1	63
Max. Instantaneous Torque [Nm]	60 W	1.7	3.4	5.2	6.9	9.9	16.4	20	20
	100 W	2.9	5.7	8.6	11.5	16.5	27.4	40	40
	200 W	5.7	11.5	17.2	22.9	32.9	55	100	100
	400 W	11.4	22.9	34.3	45	66	85	100	100
Permissible Inertia J [× 10 ⁻⁴ kgm ²]	When deceleration time is set ^{*3}	60 W	245	980	2205	3920	8820	24500	98000
		100 W	575	2300	5175	9200	20700	57500	230000
		200 W	850	3400	7650	13600	30600	85000	340000
		400 W	1125	4500	10125	18000	40500	112500	450000
	When immediately stopped ^{*4}	60 W	5.5	22	49.5	88	198	550	550
		100 W	5	100	225	400	900	2500	2500
		200 W	50	200	450	800	1800	5000	5000
		400 W	50	200	450	800	1800	5000	5000
Permissible Radial Load [N]	From the end of the output shaft 10 mm	60 W	At 1 - 3000 r/min	200	300	450	450	450	450
		60 W	At 4000 r/min	180	270	420	420	420	420
		100 W	At 1 - 3000 r/min	300	400	500	500	500	500
		100 W	At 4000 r/min	230	370	450	450	450	450
		200 W	At 1 - 3000 r/min	550	550	1000	1400	1400	1400
		400 W	At 4000 r/min	500	500	900	1200	1200	1200
	From the end of the output shaft 20 mm	60 W	At 1 - 3000 r/min	250	350	550	550	550	550
		60 W	At 4000 r/min	220	330	500	500	500	500
		100 W	At 1 - 3000 r/min	400	500	650	650	650	650
		100 W	At 4000 r/min	300	430	550	550	550	550
		200 W	At 1 - 3000 r/min	800	800	1250	1700	1700	1700
		400 W	At 4000 r/min	700	700	1100	1400	1400	1400
Permissible Axial Load [N]	60 W	100	100	100	100	100	100	100	100
	100 W	150	150	150	150	150	150	150	150
	200 W	200	200	200	200	300	400	400	400
	400 W	200	200	200	200	300	400	400	400

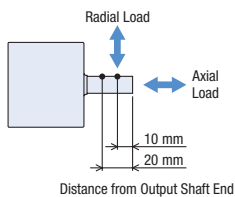
*1 The gear ratio of **100** is compatible with the 60 W type, 100 W type, and 200 W type.

*2 The output shaft speed is the speed divided by the gear ratio.

*3 The maximum permissible inertia when the deceleration time is set to 0.1 seconds or higher. Please set the acceleration time so that the torque needed for acceleration/deceleration does not exceed the maximum instantaneous torque.

*4 Also applicable when the deceleration time is set to below 0.1 seconds.

◇ Load Position



■ Speed – Torque Characteristics

→ Page 24

■ Dimensions

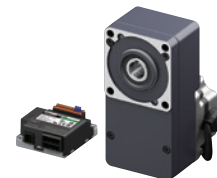
Motor → Pages 26 and 27

Electromagnetic Brake Motor → Pages 33 and 34

Driver → Page 40

Hollow Shaft Flat Gearhead

60 W, 100 W, 200 W, 400 W



Specifications



Product Name	Motor	With Electromagnetic Brake	BLMR460SHK-GFV / GFS4G□FR	BLMR5100K-GFV-■ / GFS5G□FR	BLMR6200SK-GFV-■ / GFS6G□FR	BLMR6400SK-GFV-■ / GFS6G□FR	
	Driver		—	BLMR5100KM-GFV-■ / GFS5G□FR	BLMR6200SKM-GFV-■ / GFS6G□FR	BLMR6400SKM-GFV-■ / GFS6G□FR	
Rated Output Power		W	60	100	200	400	
Power Supply Input	Rated Voltage	V	24 - 48 VDC			48 VDC	24 VDC
	Operating Voltage	V	15 - 55 VDC			30 - 55 VDC	15 - 40 VDC
	Rated Input Current	A	1.7 (48 V) - 3.3 (24 V)	2.6 (48 V) - 5.1 (24 V)	5.3 (48 V) - 10.5 (24 V)	10.4	20
	Max. Input Current	A	5.5	10	18	16	31
Rated Speed		r/min	3000				
Speed Control Range*2			1 - 4000 r/min (Speed ratio 1:4000)				
Speed Regulation	Load		±0.01% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature				
	Voltage		±0.01% or less: Conditions Rated voltage, rated speed, no load, normal ambient temperature				
	Temperature		±0.01% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage				
Resolution*2			0.01° (1 rotation: 36000 pulses)				
Electromagnetic Brake	Type		Power off activated type, automatically controlled by the driver				
	Static Friction Torque	Nm	—	0.319	0.637	1.27	
Time Rating			Continuous	Continuous	Continuous	30 minutes*3	

*1 BLVD-KBRD has CE marking only.

*2 Factory setting.

*3 Check the Speed - Torque Characteristics for details. → Page 24

● The values correspond to each specification and characteristics of a stand-alone motor.

A number indicating the gear ratio is specified where the box □ is located in the product name.

The letter **F** or **B** indicating the cable output direction is specified where the box ■ is located in the product name.

Gear Ratio			5	10	15	20	30	50	100	200		
Output Shaft Speed [r/min]*1	1 r/min		0.2	0.1	0.067	0.05	0.033	0.02	0.01	0.005		
	3000 r/min		600	300	200	150	100	60	30	15		
	4000 r/min		800	400	267	200	133	80	40	20		
Permissible Torque [Nm]	60 W	At 1 - 3000 r/min	0.81	1.6	2.4	3.2	4.9	8.1	16.2	32.5		
		At 4000 r/min	0.41	0.82	1.2	1.6	2.4	4.1	8.2	16.3		
	100 W	At 1 - 3000 r/min	1.4	2.7	4.1	5.4	8.1	13.6	27.1	54		
		At 4000 r/min	1.0	2.0	3.0	4.1	6.1	10.2	20.3	40.6		
	200 W	At 1 - 3000 r/min	-	5.4	8.1	10.8	16.2	27	54	—		
		At 4000 r/min	-	3.8	5.7	7.7	11.5	19.1	38.3	—		
	400 W	At 1 - 3000 r/min	5.4	10.8	16.2	21.6	32.4	54	108	—		
		At 4000 r/min	4.1	8.1	12.2	16.2	24.4	40.6	81	—		
Max. Instantaneous Torque [Nm]	60 W		1.6	3.2	4.9	6.5	9.7	16.2	32.5	51		
	100 W		2.7	5.4	8.1	10.8	16.3	27.1	54	85		
	200 W		-	10.8	16.2	21.7	32.5	54	108	-		
	400 W		-	21.6	32.4	43.2	65	108	167	-		
Permissible Inertia J [×10 ⁻⁴ kgm ²]	When deceleration time is set*2	60 W	245	980	2205	3920	8820	24500	98000	392000		
		100 W	-	2300	5175	9200	20700	57500	230000	920000		
		200 W	-	3400	7650	13600	30600	85000	340000	-		
		400 W	-	4500	10125	18000	40500	112500	450000	-		
	When immediately stopped*3	60 W	5.5	22	49.5	88	198	550				
		100 W	-	100	225	400	900	2500				
		200 W	-	200	450	800	1800	5000	-			
		400 W	50	200	450	800	1800	5000	-			
		Permissible Radial Load [N]*4	From installation surface 10 mm	60 W	At 1 - 3000 r/min		800		1200			
					At 4000 r/min		730		1100			
100 W	At 1 - 3000 r/min			900		1300		1500				
	At 4000 r/min			820		1200		1400				
200 W	At 1 - 3000 r/min			-	1230	1680		2040		-		
	At 4000 r/min			-	1130	1550		1900		-		
400 W	At 1 - 3000 r/min			1230		1680		2040		-		
	At 4000 r/min			1130		1550		1900		-		
From installation surface 20 mm	60 W		At 1 - 3000 r/min		660		1000					
			At 4000 r/min		600		910					
	100 W		At 1 - 3000 r/min		-	770	1110		1280			
			At 4000 r/min		-	700	1020		1200			
	200 W		At 1 - 3000 r/min		-	1070	1470		1780		-	
			At 4000 r/min		-	990	1360		1660		-	
	400 W		At 1 - 3000 r/min		1070		1470		1780		-	
			At 4000 r/min		990		1360		1660		-	
Permissible Axial Load [N]	60 W		400									
	100 W		500									
	200 W		-	800							-	
	400 W		800								-	

*1 The output shaft speed is the speed divided by the gear ratio.

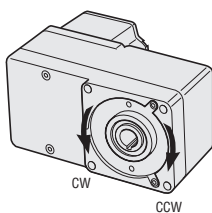
*2 The maximum permissible inertia when the deceleration time is set to 0.1 seconds or higher. Please set the acceleration time so that the torque needed for acceleration/deceleration does not exceed the maximum instantaneous torque.

*3 Also applicable when the deceleration time is set to below 0.1 seconds.

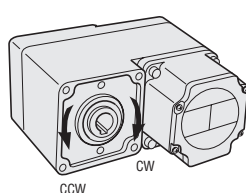
*4 The radial load at each distance can also be calculated with a formula. → Page 42

◇ Rotation Direction

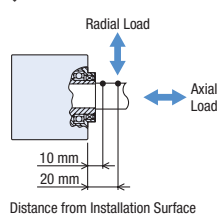
• Viewed from front face



• Viewed from back face



◇ Load Position



Speed – Torque Characteristics

→ Page 24

Dimensions

Motor → Pages 28~30

Electromagnetic Brake Motor → Pages 35~37

Driver → Page 40

CS Geared Motor 60 w



Specifications



Product Name		Motor	BLMR260HK-□CS
		Driver	BLVD-KRD
Rated Output Power		W	60
Power Supply Input	Rated Voltage	V	24–48 VDC
	Operating Voltage	V	15–55 VDC
	Rated Input Current	A	1.7 (48 V) - 3.3 (24 V)
	Max. Input Current	A	5.5
Rated Speed		r/min	3000
Speed Control Range*			1 - 4000 r/min (Speed ratio 1:4000)
Speed Regulation	Load	±0.01% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature	
	Voltage	±0.01% or less: Conditions Rated voltage, rated speed, no load, normal ambient temperature	
	Temperature	±0.01% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage	
Resolution*			0.01° (1 rotation: 36000 pulses)
Time Rating			Continuous

*Factory setting.

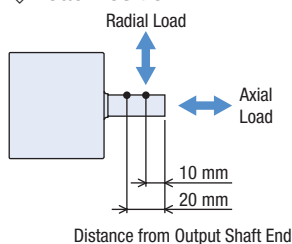
Gear Ratio			5	10	15	20
Rotation Direction			Same direction as motor			
Output Shaft Speed [r/min]*1	1 r/min		0.2	0.1	0.067	0.05
	3000 r/min		600	300	200	150
	4000 r/min		800	400	267	200
Permissible Torque [Nm]	At 1 - 3000 r/min		0.86	1.7	2.6	3.4
	At 4000 r/min		0.43	0.86	1.3	1.7
Max. Instantaneous Torque [Nm]			1.7	3.4	5.2	6.9
Permissible Inertia J [×10 ⁻⁴ kgm ²]	When deceleration time is set*2		245	980	2205	3920
	When immediately stopped*3		3.1	12.4	28	49.6
Permissible Radial Load [N]	From the end of the output shaft	At 1 - 3000 r/min	150	200		
	10 mm	At 4000 r/min	130	180		
	From the end of the output shaft	At 1 - 3000 r/min	190	260		
	20 mm	At 4000 r/min	170	230		
Permissible Axial Load [N]			70			

*1 The output shaft speed is the speed divided by the gear ratio.

*2 The maximum permissible inertia when the deceleration time is set to 0.1 seconds or higher. Please set the acceleration time so that the torque needed for acceleration/deceleration does not exceed the maximum instantaneous torque.

*3 Also applicable when the deceleration time is set to below 0.1 seconds.

Load Position



Speed – Torque Characteristics

→ Page 24

Dimensions

Motor → Page 31

Driver → Page 40

● The values correspond to each specification and characteristics of a stand-alone motor.

A number indicating the gear ratio is specified where the box □ is located in the product name.

Round Shaft 60 W, 100 W, 200 W, 400 W



Specifications



Product Name	Motor	With Electromagnetic Brake	BLMR260HK-A	BLMR5100K-A- 	BLMR5200K-A- 	BLMR5400K-A- 	
	Driver		—	BLMR5100KM-A- 	BLMR5200KM-A- 	BLMR5400KM-A- 	
Rated Output Power	W		60	100	200	400	
Power Supply Input	Rated Voltage	V	24 - 48 VDC			48 VDC	24 VDC
	Operating Voltage	V	15 - 55 VDC			30 - 55 VDC	15 - 40 VDC
	Rated Input Current	A	1.7 (48 V) - 3.3 (24 V)	2.6 (48 V) - 5.1 (24 V)	5.3 (48 V) - 10.5 (24 V)	10.4	20
	Max. Input Current	A	5.5	10	18	16	31
Rated Speed	r/min		3000				
Speed Control Range*3			1 - 4000 r/min (Speed ratio 1:4000)				
Rated Torque	Nm		0.191	0.319	0.637	1.27	1.27
Maximum Instantaneous Torque	Nm		0.382 (200%)	0.704 (220%)	1.34 (210%)	2.54 (200%)	2.54 (200%)
Rotor Inertia J	× 10 ⁻⁴ kgm ²		0.098	0.252 (0.267)*2	0.499 (0.514)*2	0.737 (0.751)*2	0.737 (0.751)*2
Permissible Inertia J	× 10 ⁻⁴ kgm ²		9.8	23	34	45	45
Permissible Radial Load	From the end of the output shaft 10 mm	N	70	150			
	From the end of the output shaft 20 mm	N	100	170			
Permissible Axial Load		N	15	25			
Speed Regulation	Load		±0.01% or less: Conditions 0 - rated torque, rated speed, rated voltage, normal ambient temperature				
	Voltage		±0.01% or less: Conditions Rated voltage, rated speed, no load, normal ambient temperature				
	Temperature		±0.01% or less: Conditions Operating ambient temperature 0 - +40°C, rated speed, no load, rated voltage				
Resolution*3			0.01° (1 rotation: 36000 pulses)				
Electromagnetic Brake	Type		—	Power off activated type, automatically controlled by the driver			
	Static Friction Torque	Nm	—	0.319	0.637	1.27	
Time Rating			Continuous	Continuous	Continuous	30 minutes*3	

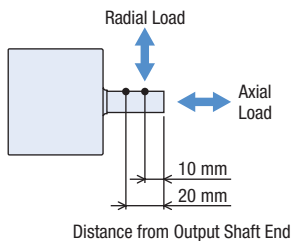
*1 BLVD-KBRD has CE marking only.

*2 The brackets () indicate the specifications for the electromagnetic brake motor.

*3 Factory setting.

*4 Check the Speed - Torque Characteristics for details. → Page 24

◇ Load Position



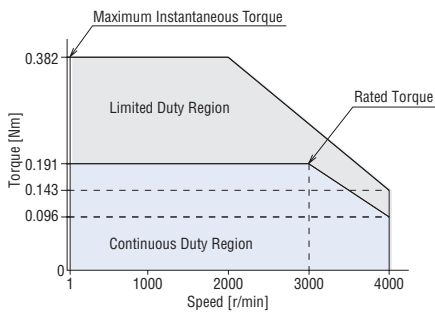
● The letter **F** or **B** indicating the cable output direction is specified where the box is located in the product name.

Speed – Torque Characteristics

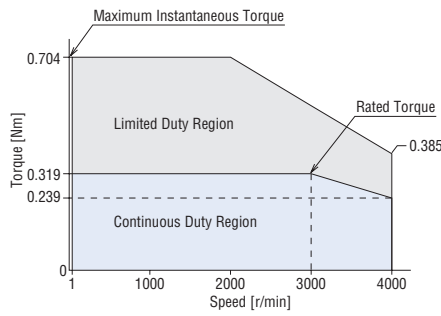
Continuous Duty Region: Continuous operation is possible in this region.

Limited Duty Region: This region is used primarily when accelerating.

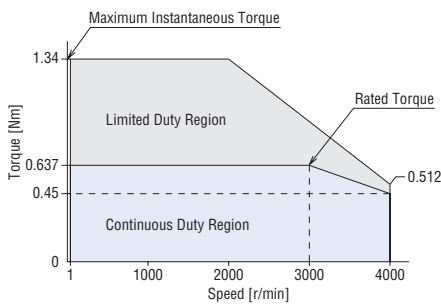
60 W



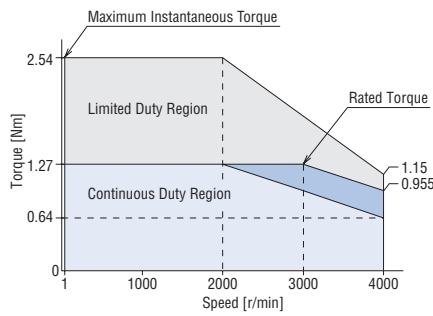
100 W



200 W



400 W



● The values correspond to each specification and characteristics of a stand-alone motor. The speed - torque characteristics show the values when rated voltage is applied.

■ is the region with a time rating of 30 minutes. Operation for more than 30 minutes may be possible depending on the ambient temperature and heat radiation conditions.

Dimensions

Motor → Pages 31 and 32

Electromagnetic Brake Motor → Pages 38 and 39

Driver → Page 40

Common Specifications

Item	Specifications
Input Signals	4 points, Photocoupler Input Mode
Output Signals	2 points, Photocoupler and Open-Collector Output
Main Operation Functions	Continuous Operation, Positioning Operation, JOG Operation, Return-to-Home Operation
Operating Data Setting Number	256 Points
Setting Tool	Support Software MEXE02
Maximum Extension Length	Motor and Driver Distance: 3.5 m* (when a connection cable sold separately is used)

*3.0 m for the 60 W type.

Communication Specifications

Power Supply for Communication

Power Supply Current Capacitance	Input Power Supply Voltage
0.2 A min.	24 - 48 VDC

RS-485 Communication Specifications

Electrical Characteristics	Complies with EIA-485. The maximum total extension length of the communication cable is 10 m when using twisted-pair wires. *
Communication Mode	Half duplex Start-stop synchronization (data: 8 bits, stop bit: 1 bit or 2 bits, parity: none, even, or odd)
Baud Rate	Select from 9,600 bps, 19,200 bps, 38,400 bps, 57,600 bps, 115,200 bps, and 230,400 bps (initial value)
Protocol	Modbus RTU Mode
Connection Type	Up to 31 units can be connected to a single host system.

*If noise generated by the motor cable or power supply cable causes a problem with the specific wiring or layout, shield the cable or use ferrite cores.

CANopen Communication Specifications

Electrical Characteristics	ISO 11898-compliant Use a CAN-BUS cable.
Communication Protocol	CANopen
Communication Profile	CIA DS301 Version 4.2.0-compliant
Device Profile	CIA DSP402 Version 4.0.0-compliant
Node ID	1 - 127
Bit Rate	Select from 1 Mbps, 800 kbps, 500 kbps (initial value), 250 kbps, 125 kbps, 50 kbps, 20 kbps, and 10 kbps
Max. Bus Length	25 m (Max. bus length at 1 Mbps)
Communication Objects	NMT (Network Management) SDO (Service Data Object: 1 SDO server) PDO (Process Data Object: 4 Receive-PDO, 4 Transmit-PDO) EMCY (Emergency Object) SYNC (Synchronization Object)
Operation Modes	Profile velocity mode (pv) Profile position mode (pp) Homing mode (hm)

General Specifications

Item		Motor	Driver
Insulation Resistance		100 MΩ or more when a 500 VDC megger is applied between the windings and the case after continuous operation*1 under normal ambient temperature and humidity.	100 MΩ or more when 500 VDC megger is applied between the heat sink and the main power supply input terminal after continuous operation under normal ambient temperature and humidity.
Dielectric Strength		Sufficient to withstand 0.5 kVAC at 50 Hz applied between the windings and the case for 1 minute after continuous operation*1 under normal ambient temperature and humidity.	Sufficient to withstand 0.5 kVAC at 50 Hz applied between the heat sink and the main power supply input terminal for 1 minute after continuous operation under normal ambient temperature and humidity.
Temperature Rise		The temperature rise of the windings is 60°C max. and that of the case surface is 50°C max.*2, measured by the thermocouple method after rated continuous operation*1 under normal ambient temperature and humidity.	The temperature rise of the heat sink is 50°C max., measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity.
Operating Environment	Ambient Temperature	0 - +40°C (Non-freezing)	0 - +40°C (Non-freezing)*3
	Ambient Humidity	85% max. (Non-condensing)	
	Altitude	Up to 1000 m above sea level	
	Atmosphere	No corrosive gases or dust. Should not be exposed to oil. Cannot be used in a radioactive area, magnetic field, vacuum, or other special environments.	
Vibration		Not subject to continuous vibration or excessive shock In conformance with JIS C 60068-2-6, "Sine-wave vibration test method" Frequency Range: 10 - 55 Hz, Half Amplitude: 0.15 mm Sweep Direction: 3 directions (X, Y, Z) Number of Sweeps: 20 times	
Storage Condition*4	Ambient Temperature	-20 - +70°C (Non-freezing)	-25 - +70°C (Non-freezing)
	Ambient Humidity	85% max. (Non-condensing)	
	Altitude	Up to 3000 m above sea level	
	Atmosphere	No corrosive gases or dust. Should not be exposed to water or oil. Cannot be used in a radioactive area, magnetic field, vacuum, or other special environments.	
Thermal Class		UL/CSA Standards: 105 (A), EN Standards: 120 (E)	—
Degree of Protection		IP40	IP20

*1 30 minutes rating for the 400 W type

*2 For the round shaft type, install on a heat sink (material: aluminum) of the following size so that the surface temperature of the motor case does not exceed 90°C.

60 W type: 135×135 mm, thickness 5 mm, 100 W type: 165×165 mm, thickness 5 mm, 200 W type: 200×200 mm, thickness 5 mm, 400 W type: 250×250 mm, thickness 6 mm

*3 Install the driver to a location that has the same heat radiation capability as an aluminum metal plate.

BLVD-KRD: 200×200 mm, thickness 2 mm, **BLVD-KBRD**: 350×350 mm, thickness 2 mm.

*4 The storage condition applies to short periods such as the period during transport.

Note

● Do not measure insulation resistance or perform a dielectric strength test while the motor and driver are connected.

Dimensions (Unit = mm)

- Check "Included" for the products that include the installation screws.

Included → Page 16/Installation Screw Dimensions → Page 41

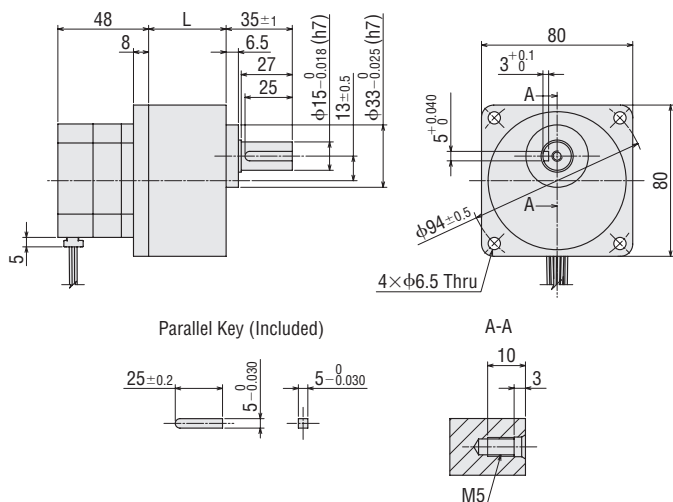
- A number indicating the gear ratio is specified where the box □ is located in the product name.

The letter **F** (output in the side of the output shaft) or **B** (output in the opposite side of the output shaft) indicating the cable output direction is specified where the box ■ is located in the product name.

Motor

Parallel Shaft Gearhead • 60 W

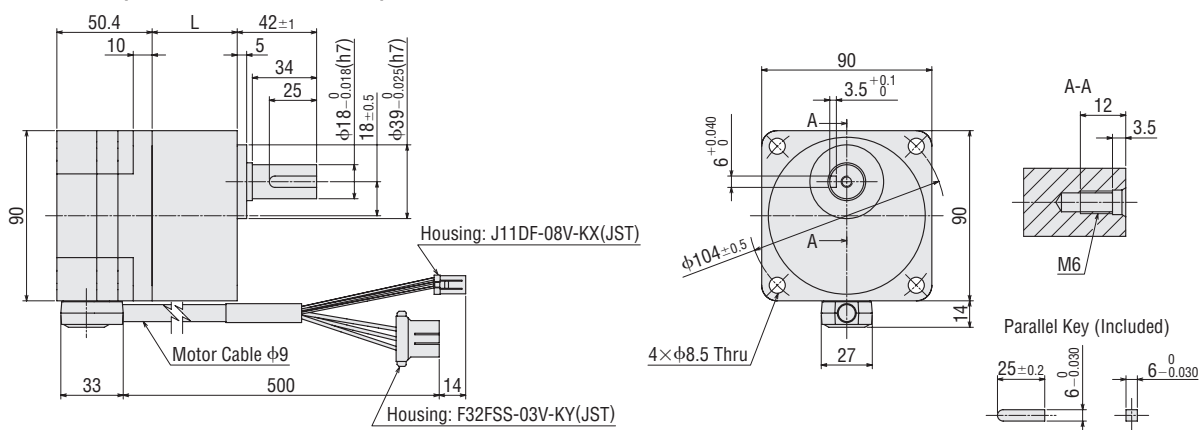
Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR460SHK-GFV	GFV4G □	5 - 20	41	0.54	0.67
		30 - 100	46		0.79
		200	51		0.89



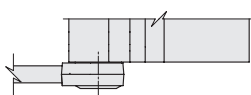
Parallel Shaft Gearhead • 100 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR5100K-GFV ■	GFV5G □	5 - 20	45	1.1	0.95
		30 - 100	58		1.3
		200	64		1.4

• Cable output in the side of the output shaft



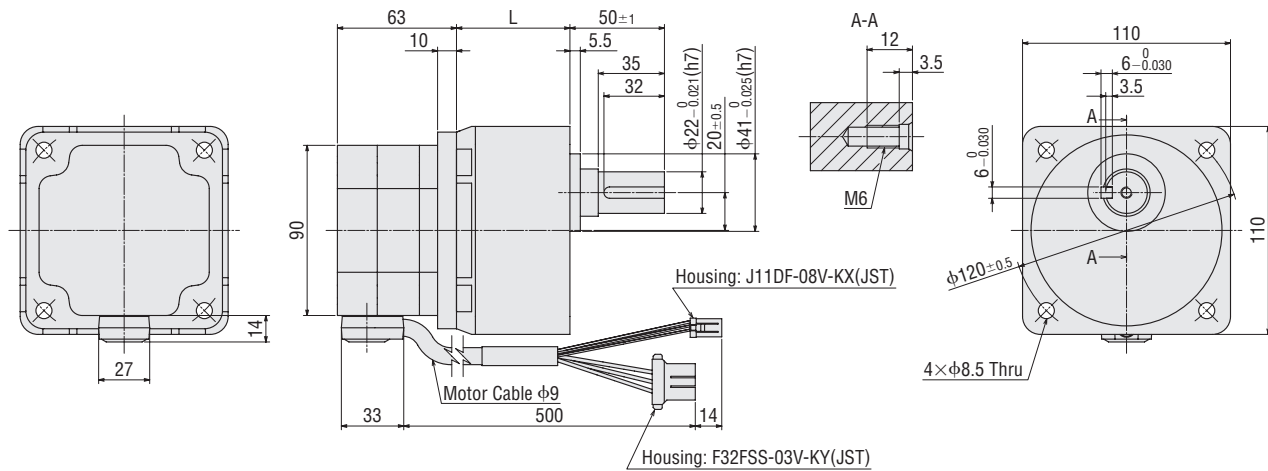
• Cable output in the opposite side of the output shaft



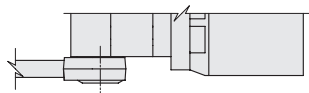
◆ Parallel Shaft Gearhead • 200 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR6200SK-GFV- 	GFV6G 	5 - 20	60	1.7	1.9
		30, 50	72		2.4
		100, 200	86		3.0

- Cable output in the side of the output shaft



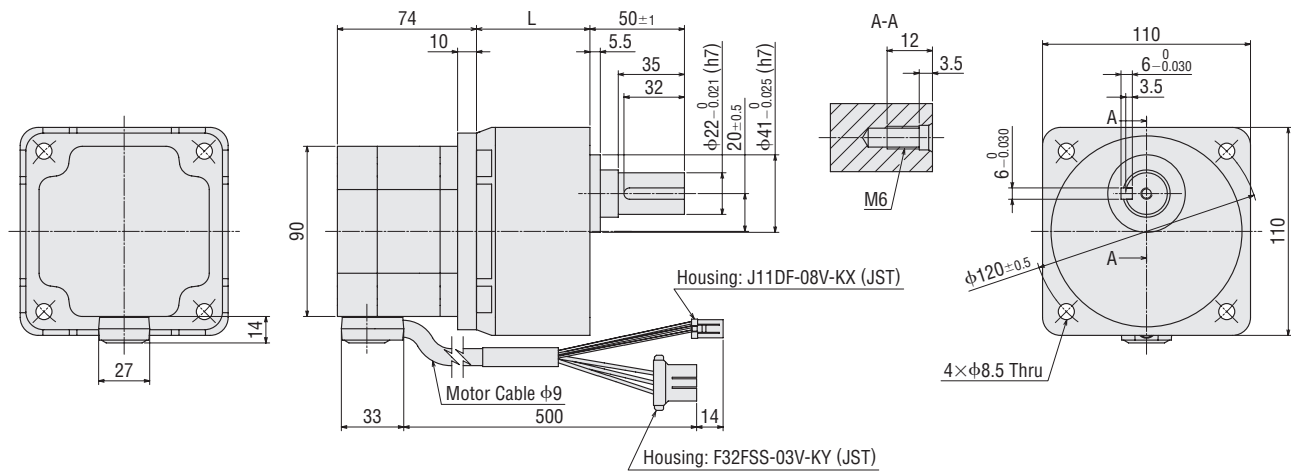
- Cable output in the opposite side of the output shaft



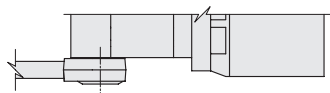
◆ Parallel Shaft Gearhead • 400 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR6400SK-GFV- 	GFV6G 	5 - 20	60	2.1	1.9
		30, 50	72		2.4
		100, 200	86		3.0

- Cable output in the side of the output shaft

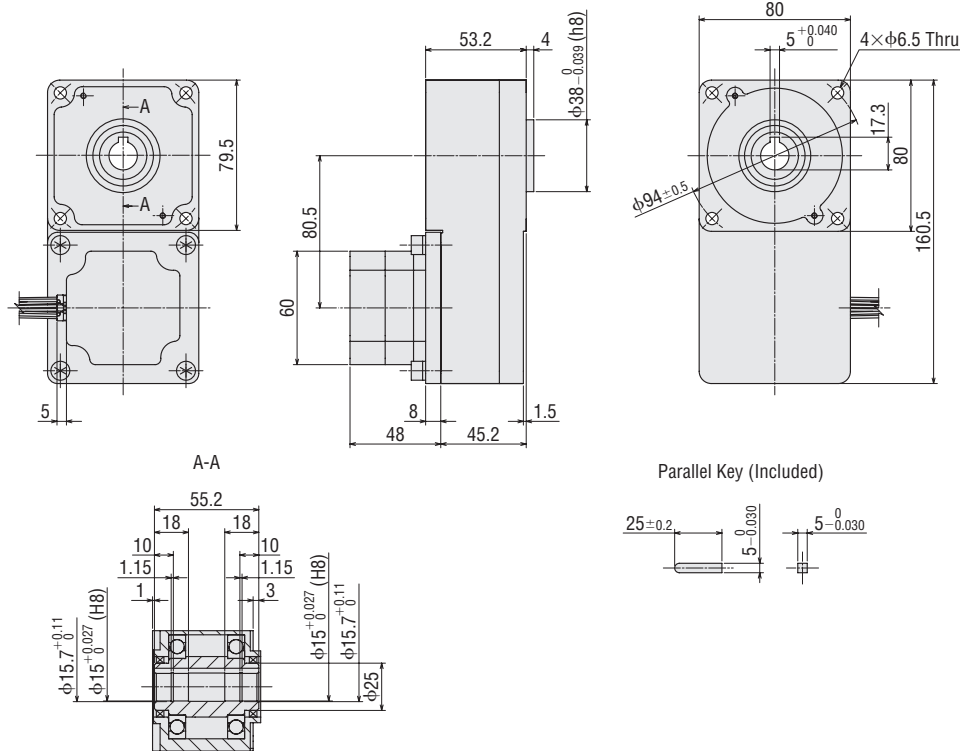


- Cable output in the opposite side of the output shaft



◇Hollow Shaft Flat Gearhead • 60 W

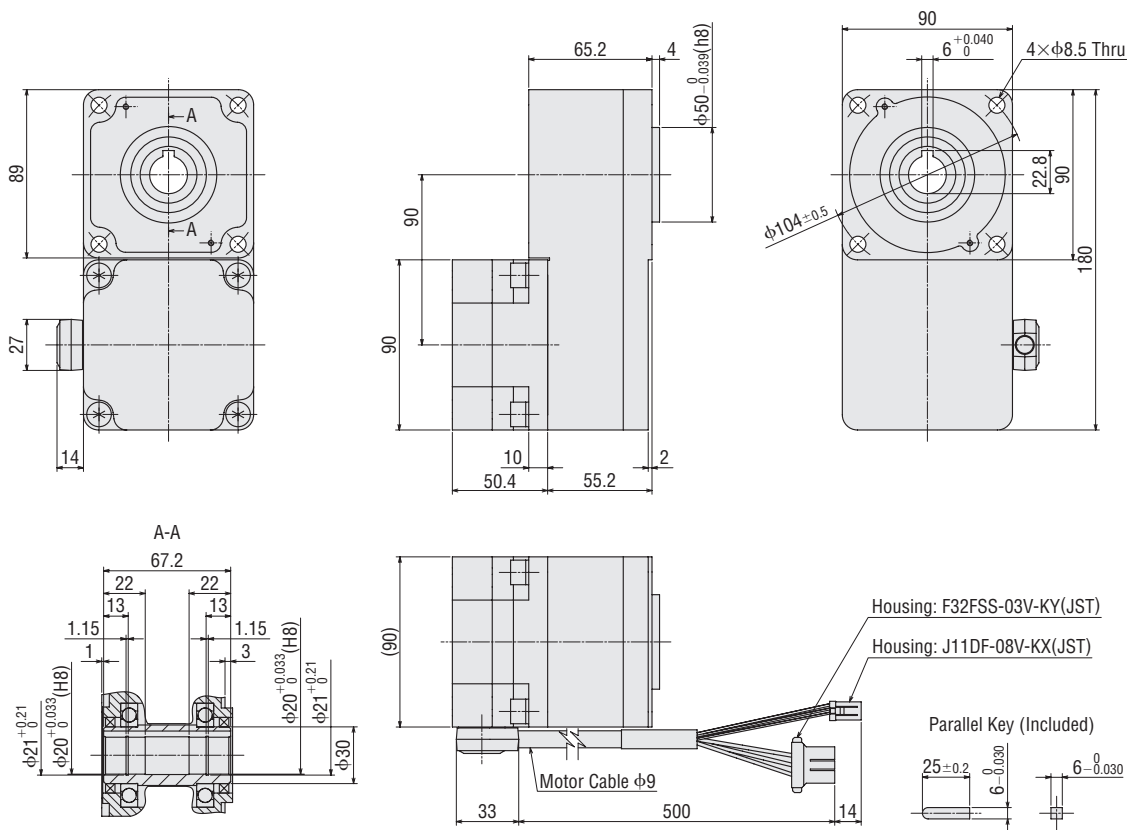
Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR460SHK-GFV	GFS4G□FR	0.54	1.6



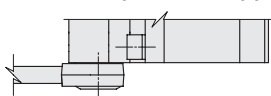
◇Hollow Shaft Flat Gearhead • 100 W

Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR5100K-GFV-■	GFS5G□FR	1.1	2.2

•Cable output in the side of the output shaft



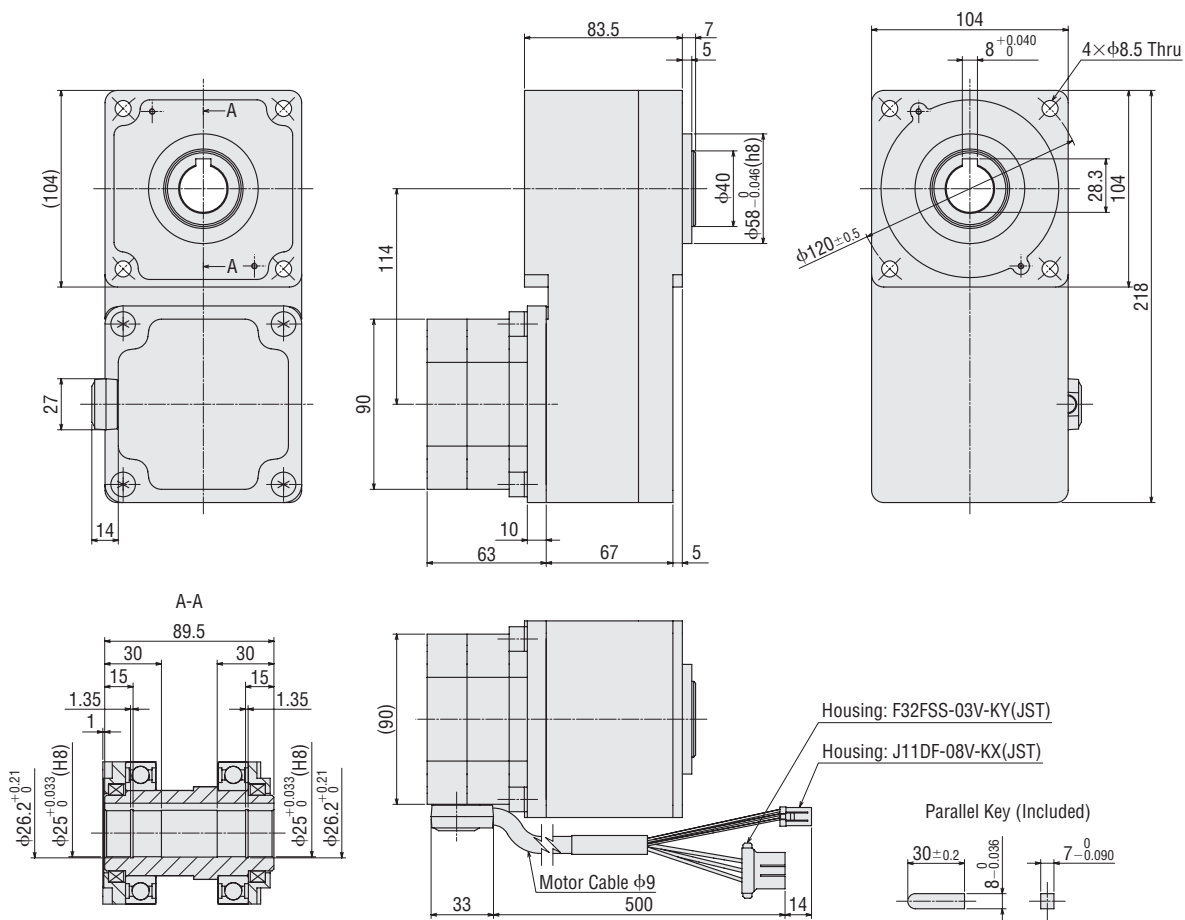
•Cable output in the opposite side of the output shaft



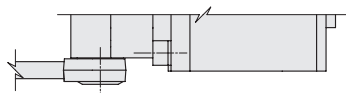
◇Hollow Shaft Flat Gearhead • 200 W

Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR6200SK-GFV-■	GFS6G□FR	1.7	4.8

●Cable output in the side of the output shaft



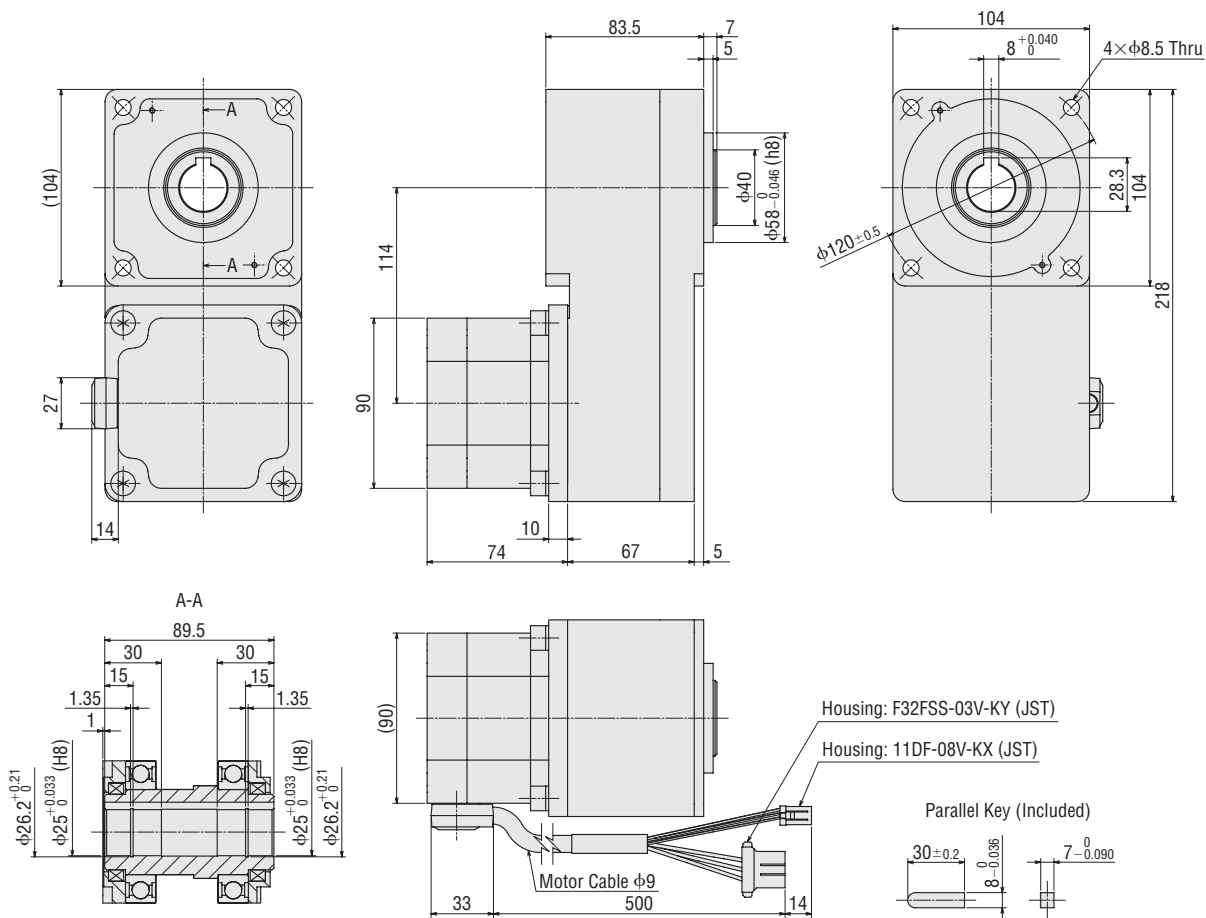
●Cable output in the opposite side of the output shaft



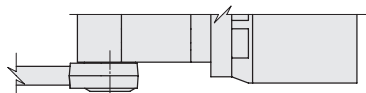
◇Hollow Shaft Flat Gearhead • 400 W

Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR6400SK-GFV-■	GFS6G□FR	2.1	4.8

•Cable output in the side of the output shaft



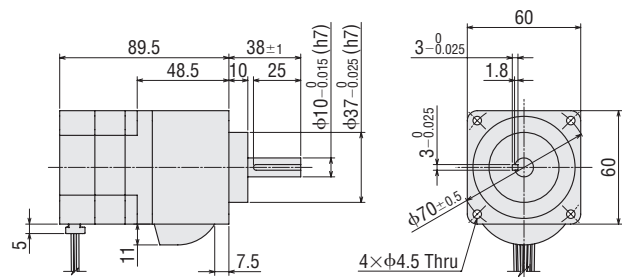
•Cable output in the opposite side of the output shaft



◇ **CS Geared Motor • 60 W**

BLMR260HK-□CS

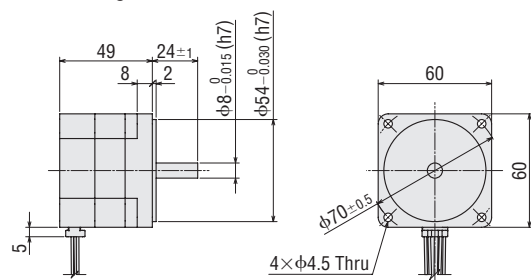
Mass: 0.87 kg



◇ **Round Shaft Type • 60 W**

BLMR260HK-A

Mass: 0.47 kg

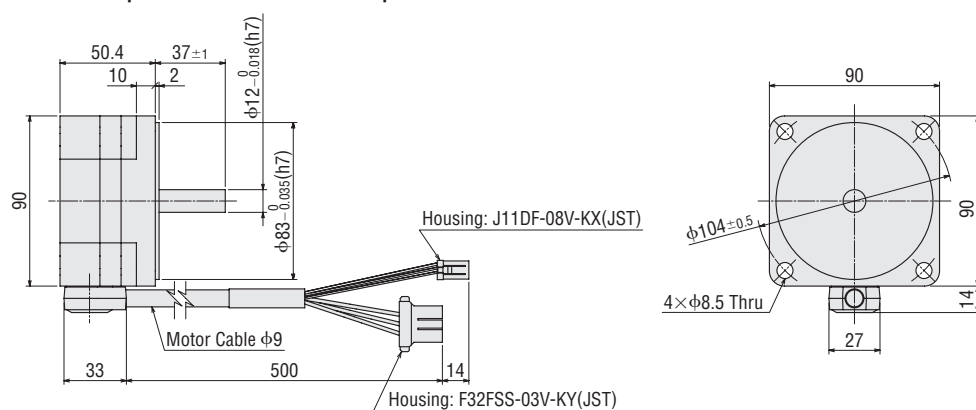


◇ **Round Shaft Type • 100 W**

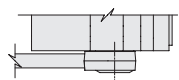
BLMR5100K-A-■

Mass: 1.1 kg

• Cable output in the side of the output shaft



• Cable output in the opposite side of the output shaft

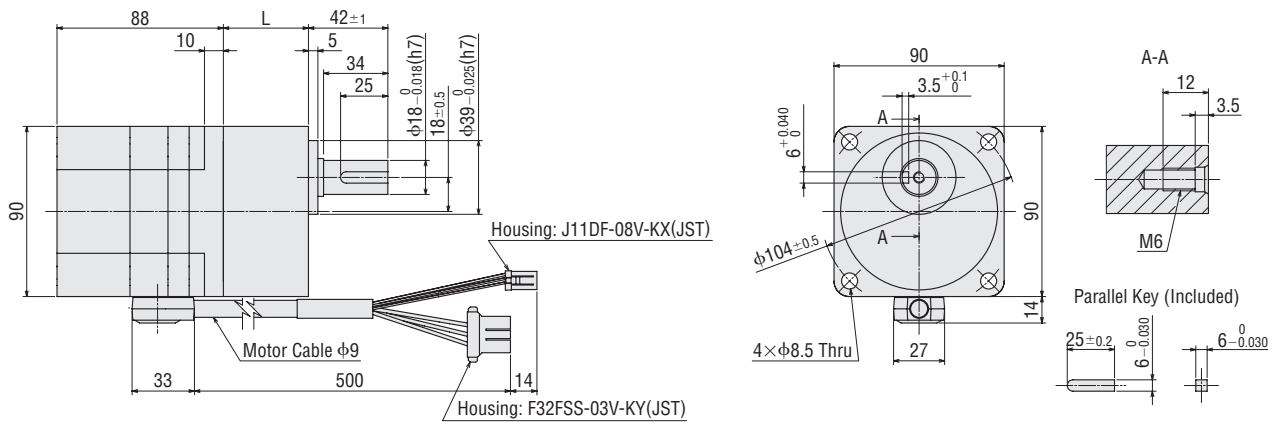


● Electromagnetic Brake Motor

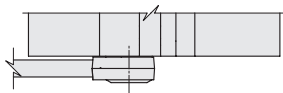
◇ Parallel Shaft Gearhead • 100 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR5100KM-GFV-■	GFV5G□	5 - 20	45	1.7	0.95
		30 - 100	58		1.3
		200	64		1.4

● Cable output in the side of the output shaft



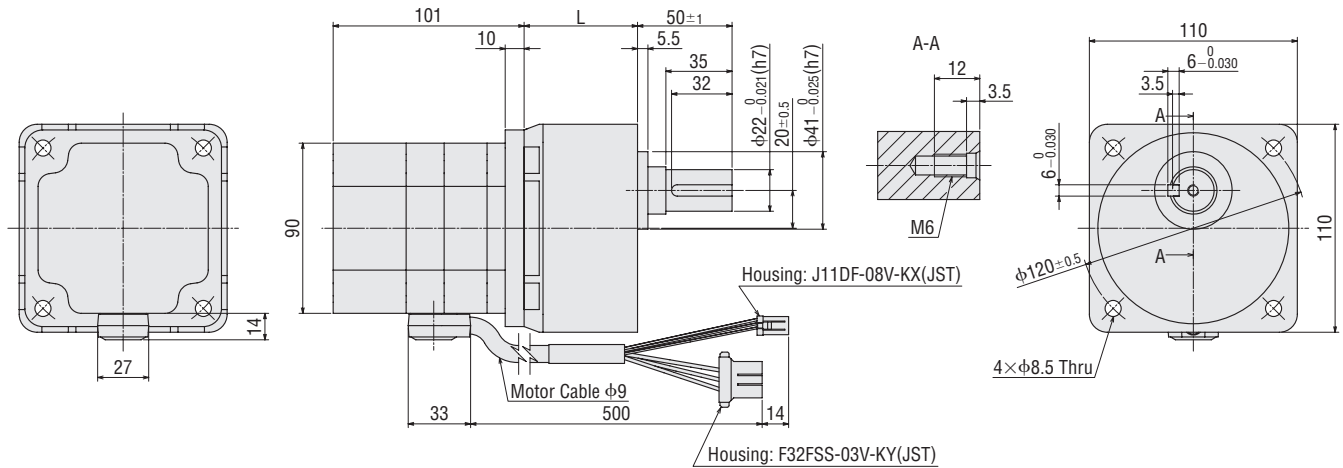
● Cable output in the opposite side of the output shaft



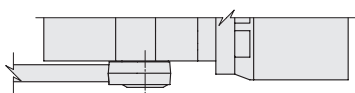
◇ Parallel Shaft Gearhead • 200 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR6200SKM-GFV-■	GFV6G□	5 - 20	60	2.2	1.9
		30, 50	72		2.4
		100, 200	86		3.0

● Cable output in the side of the output shaft



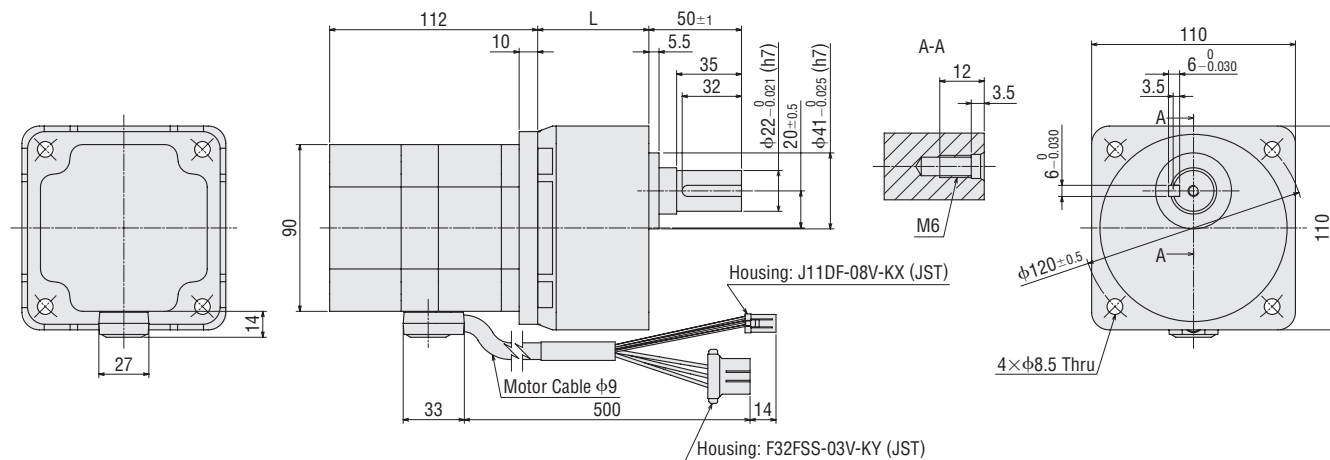
● Cable output in the opposite side of the output shaft



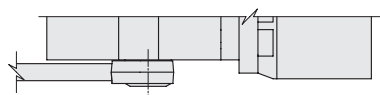
◇ Parallel Shaft Gearhead • 400 W

Motor Product Name	Gearhead Product Name	Gear Ratio	L	Mass [kg]	
				Motor	Gearhead
BLMR6400SKM-GFV-■	GFV6G□	5 - 20	60	2.7	1.9
		30, 50	72		2.4
		100, 200	86		3.0

• Cable output in the side of the output shaft



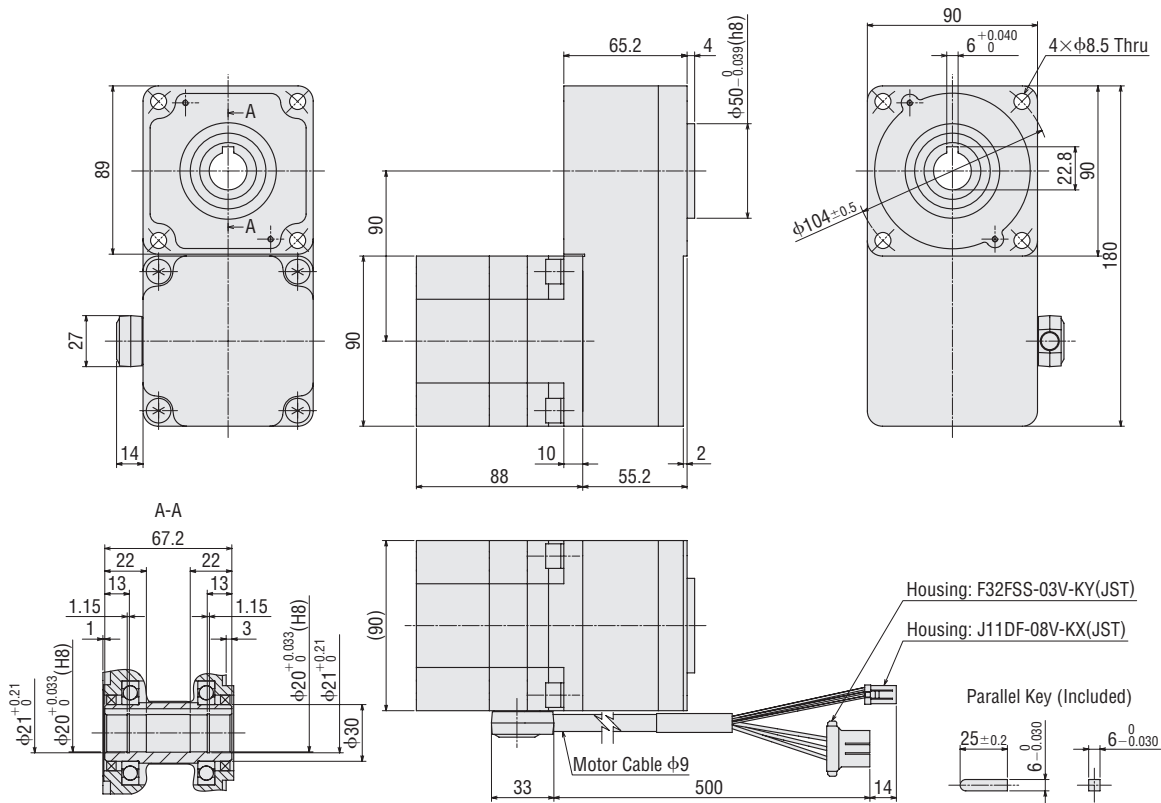
• Cable output in the opposite side of the output shaft



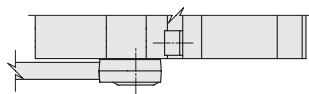
◆Hollow Shaft Flat Gearhead 100 W

Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR5100KM-GFV-■	GF5SG□FR	1.7	2.2

- Cable output in the side of the output shaft



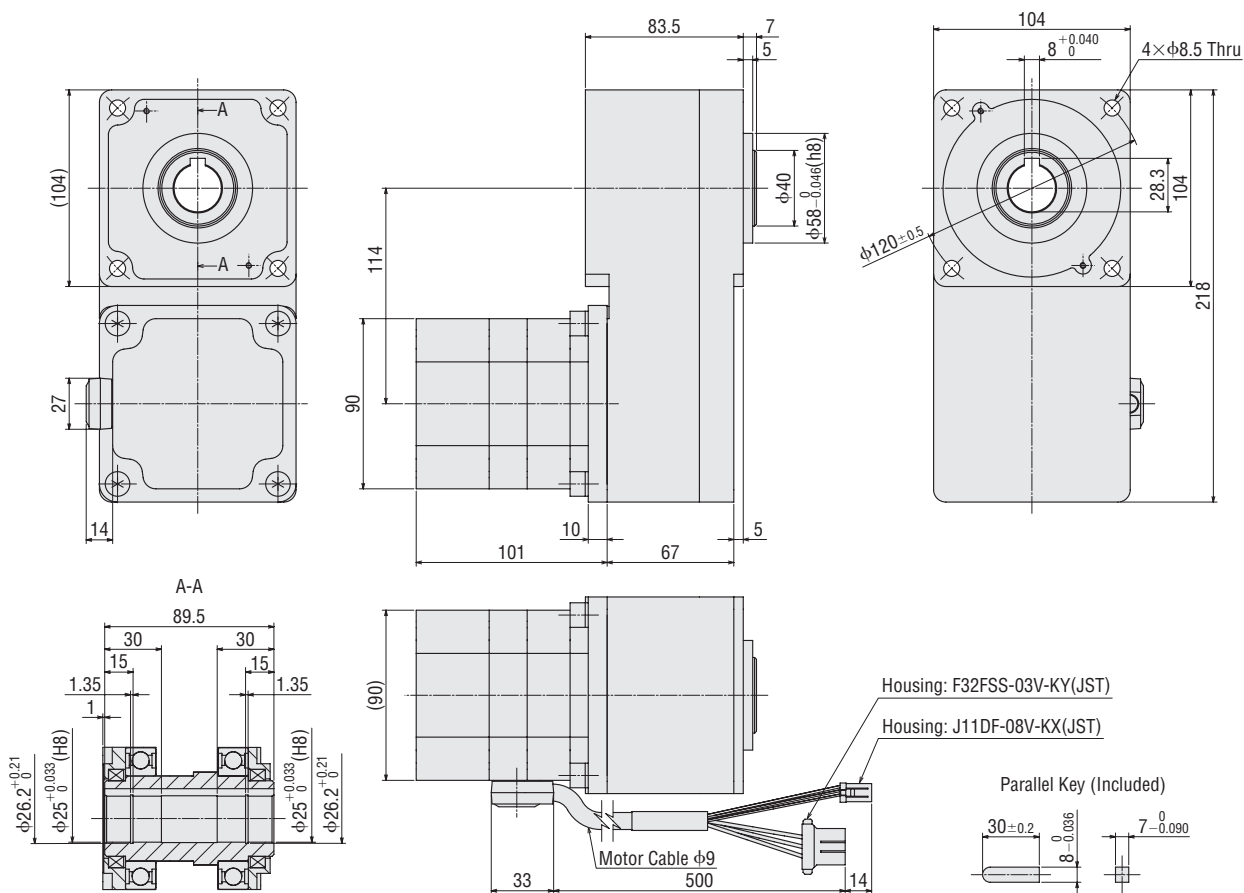
- Cable output in the opposite side of the output shaft



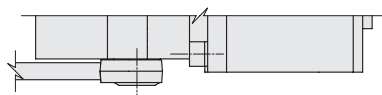
◇Hollow Shaft Flat Gearhead • 200 W

Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR6200SKM-GFV-■	GFS6G■FR	2.2	4.8

●Cable output in the side of the output shaft



●Cable output in the opposite side of the output shaft



Motor Product Name	Gearhead Product Name	Mass [kg]	
		Motor	Gearhead
BLMR6400SKM-GFV-■	GFS6G□FR	2.7	4.8

-
- Technical drawing of the J11DF-08V-KX motor assembly, showing dimensions in mm.
- Front View (Top Left):** Shows a square flange with a central circular feature. Dimensions include a total width of 104 mm, a central hole diameter of $\phi 40$, and a mounting flange thickness of 27 mm. The distance from the center to the mounting holes is labeled 'A'.
- Side View (Top Middle):** Shows the motor's profile. Key dimensions include a total width of 83.5 mm, a mounting flange thickness of 7 mm, a central hole diameter of $\phi 40$, and a mounting flange diameter of $\phi 58_{-0.046}^{+0.040}$ (H8). The total height is 114 mm, and the base width is 67 mm.
- Front View (Top Right):** Shows the motor's profile from the opposite side. Key dimensions include a total width of 104 mm, a central hole diameter of $\phi 120_{+0.5}^{+0.040}$, and a mounting flange diameter of $\phi 58_{-0.046}^{+0.040}$ (H8). The total height is 218 mm, and the base width is 67 mm.
- Detail View (Bottom Left):** A cross-section A-A of the motor assembly. It shows the internal components, including the motor cable (9 mm diameter) and the motor housing (J11DF-08V-KX). Dimensions include a total width of 89.5 mm, a central hole diameter of $\phi 26.2_{+0.033}^{+0.033}$ (H8), and a mounting flange diameter of $\phi 25_{+0.033}^{+0.033}$ (H8). The distance from the center to the mounting holes is labeled 'A'.
- Side View (Bottom Middle):** Shows the motor's profile from the opposite side. Key dimensions include a total width of 83.5 mm, a mounting flange thickness of 7 mm, a central hole diameter of $\phi 40$, and a mounting flange diameter of $\phi 58_{-0.046}^{+0.040}$ (H8). The total height is 114 mm, and the base width is 67 mm.
- Motor Cable (Bottom Middle):** Shows the motor cable (9 mm diameter) and the motor housing (J11DF-08V-KX). The cable length is 500 mm.
- Motor Housing (Bottom Right):** Shows the motor housing (J11DF-08V-KX) with dimensions: 33 mm width, 14 mm height, and a central hole diameter of $\phi 9$.
- Parallel Key (Included):** Shows the parallel key (included) with dimensions: 30 mm length, 8 mm width, and a height of 7 mm.

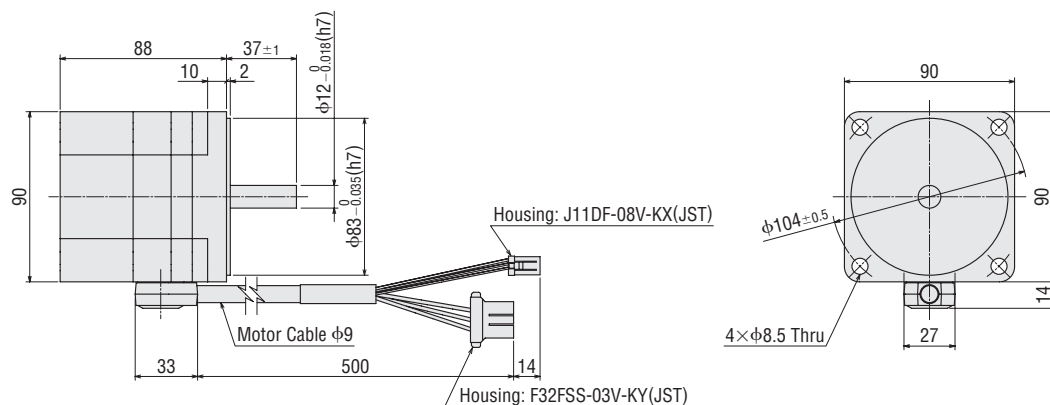
-
- Technical drawing of a mechanical assembly. It shows a shaft with a pulley on the left and a gear on the right. The pulley has a diameter of 100 mm. The gear has a diameter of 100 mm. The shaft has a diameter of 30 mm. The drawing includes dimension lines and labels for various parts and dimensions.

◇Round Shaft Type • 100 W

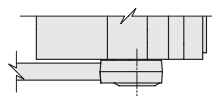
BLMR5100KM-A-■

Mass: 1.7 kg

•Cable output in the side of the output shaft



•Cable output in the opposite side of the output shaft

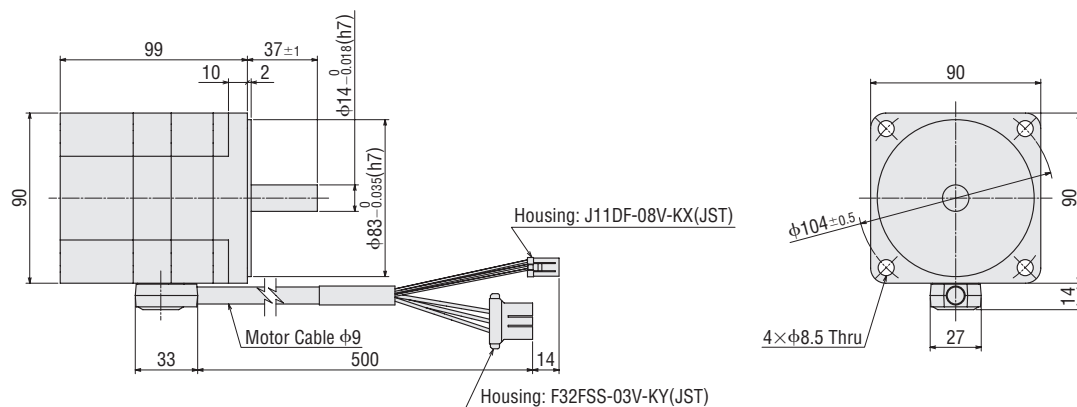


◇Round Shaft Type • 200 W

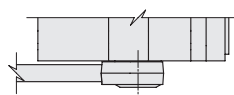
BLMR5200KM-A-■

Mass: 2.1 kg

•Cable output in the side of the output shaft



•Cable output in the opposite side of the output shaft

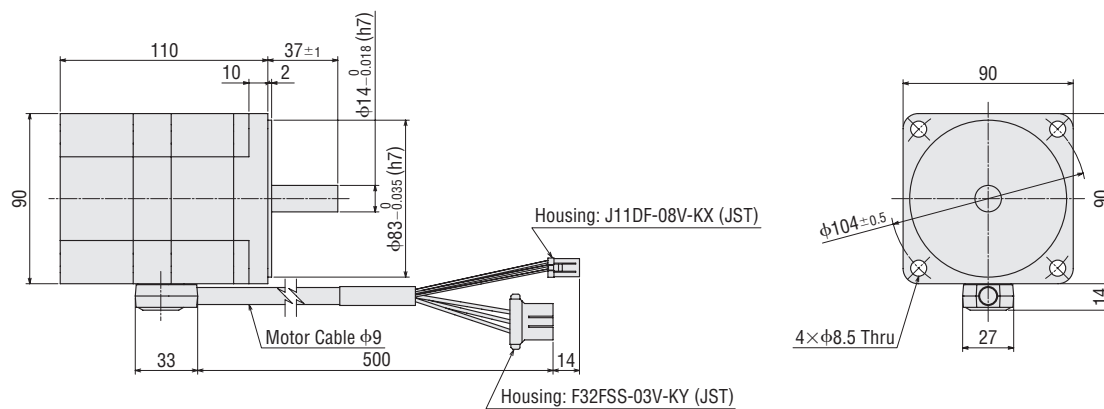


◇Round Shaft Type • 400 W

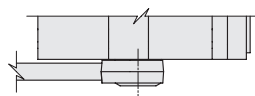
BLMR5400KM-A-■

Mass: 2.6 kg

●Cable output in the side of the output shaft



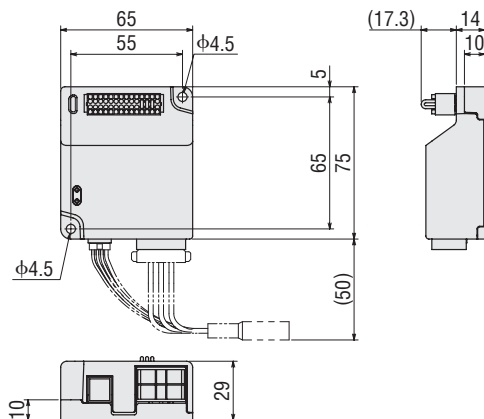
●Cable output in the opposite side of the output shaft



● Driver

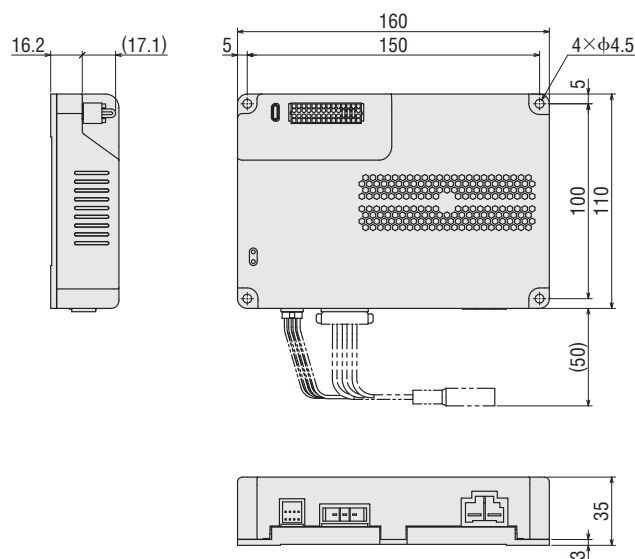
BLVD-KRD

Mass: 0.12 kg



BLVD-KBRD

Mass: 0.46 kg



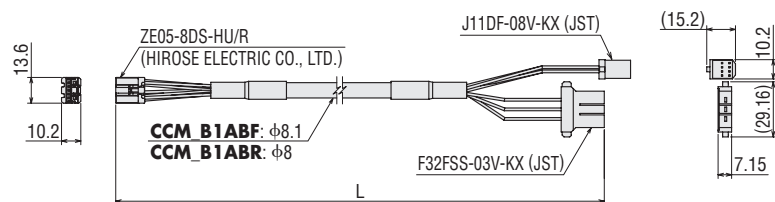
● Connection Cables / Flexible Connection Cables

◇ For 60 W

Product Line	Length L [m]	Product Name	Mass [kg]
Connection cable	0.3	CCM003B1ABF	0.03
	1	CCM010B1ABF	0.09
	2	CCM020B1ABF	0.18
	3	CCM030B1ABF	0.27
Flexible Connection Cable	1	CCM010B1ABR	0.09
	2	CCM020B1ABR	0.18
	3	CCM030B1ABR	0.27

Motor Side

Driver Side

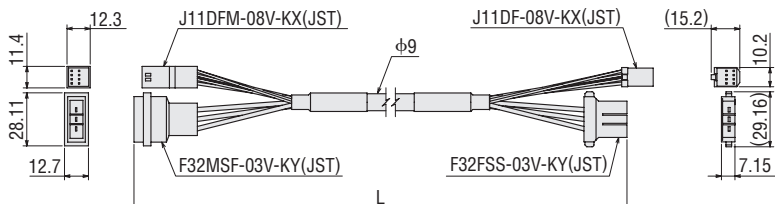


◇ For 100 W, 200 W, and 400 W

Product Line	Length L [m]	Product Name	Mass [kg]
Connection Cable	1	CCM010B1AAF	0.13
	2	CCM020B1AAF	0.25
	3	CCM030B1AAF	0.37
Flexible Connection Cable	1	CCM010B1AAR	0.14
	2	CCM020B1AAR	0.27
	3	CCM030B1AAR	0.40

Motor Side

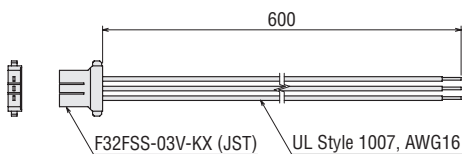
Driver Side



● Power Supply Cable

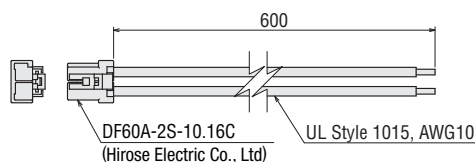
◇ For BLVD-KRD

LC03D06A



◇ For BLVD-KBRD

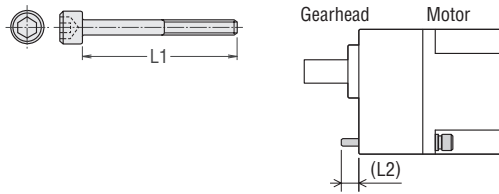
LC02D06B



■ Installation Screw Dimensions

L2 is the dimensions when a flat washer and spring washer are installed on the head side of the screw.

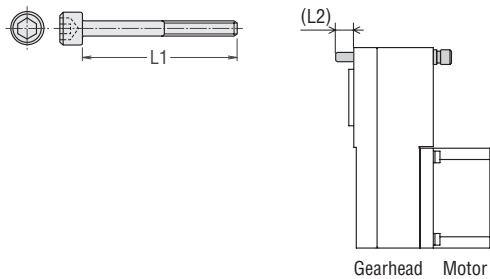
● Parallel Shaft Gearhead



Product Name	Gear Ratio	Installation Screws		L2 [mm]
		Type of Screw	L1 [mm]	
GFV4G □	5 - 20	M6	60	8
	30 - 100		65	8
	200		70	8
GFV5G □	5 - 20	M8	70	11.5
	30 - 100		85	13.5
	200		90	12.5
GFV6G □	5 - 20	M8	85	11
	30, 50		100	14
	100, 200		110	10
BLMR260HK -□ CS	5 - 20	M4	60	10

- Installation screws: 4 flat washers and spring washers are included.
The material of the installation screws is stainless steel.

● Hollow Shaft Flat Gearhead



Product Name	Gear Ratio	Installation Screws		L2 [mm]
		Type of Screw	L1 [mm]	
GFS4G □ FR	5 - 200	M6	70	14
GFS5G □ FR	5 - 200	M8	90	21
GFS6G □ FR	5 - 100	M8	100	13

- Installation screws: 4 flat washers, spring washers and hexagonal nuts are included.
No hexagonal nuts are included with the **GFS6G**□**FR**.

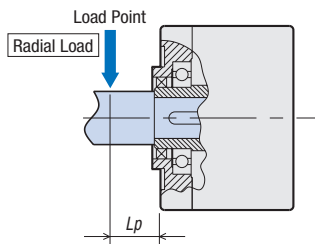
● A number indicating the gear ratio is specified where the box □ is located in the product name.

■ Calculation of Permissible Radial Load of Hollow Shaft Flat Gearhead

The permissible radial load calculation formula differs depending on the mechanism.

◇ If One Side of the Load Shaft is Not Supported by the Bearing Unit

Radial load is the most severe mechanism. The recommended load shaft is the stepped type.



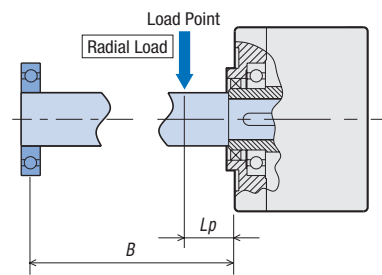
F_0 [N] : Permissible radial load on flange-installation surface

L_p [mm] : Distance from flange-installation surface to radial load point

B [mm] : Distance from flange-installation surface to bearing unit

Product Name	Permissible Radial Load W [N]
GFS4G □ FR	$W [N] = \frac{40}{40+L_p} \times F_0 [N]$
GFS5G □ FR	$W [N] = \frac{50}{50+L_p} \times F_0 [N]$
GFS6G □ FR	$W [N] = \frac{60}{60+L_p} \times F_0 [N]$

◇ If One Side of the Load Shaft is Supported by the Bearing Unit



Product Name	Permissible Radial Load W [N]
GFS4G □ FR GFS5G □ FR GFS6G □ FR	$W [N] = \frac{B}{B-L_p} \times F_0 [N]$

Product Name	Speed	Gear Ratio	F_0 [N]
GFS4G □ FR	At 1 - 3000 r/min	5, 10	1000
		15 - 200	1500
	At 4000 r/min	5, 10	910
		15 - 200	1370
GFS5G □ FR	At 1 - 3000 r/min	5, 10	1080
		15, 20	1550
		30 - 200	1800
	At 4000 r/min	5, 10	980
		15, 20	1430
		30 - 200	1680
GFS6G □ FR	At 1 - 3000 r/min	5, 10	1430
		15, 20	1960
		30 - 100	2380
	At 4000 r/min	5, 10	1320
		15, 20	1810
		30 - 100	2210

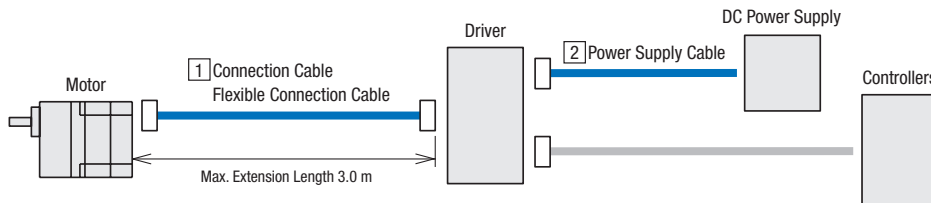
● A number indicating the gear ratio is specified where the box □ is located in the product name.

Cables / Peripheral Equipment (Sold separately)

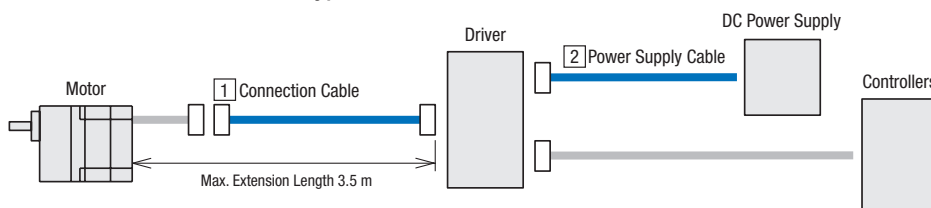
Cables

● Cable System Configuration

◇ 60 W Type



◇ 100 W, 200 W, and 400 W Type



1 Connection Cables / Flexible Connection Cables

These cables are used to connect the motor and the driver.

- Keep the overall cable within 3.5 m (3.0 m for the 60 W type).
- Use the flexible connection cable in applications where the cable is bent and flexed repeatedly.



- Product Line → Page 16
- Dimensions → Page 40

2 Power Supply Cable

These cables are used to connect the driver and the DC power supply.



- Product Line → Page 16
- Dimensions → Page 40

■ Mounting Bracket for Motor and Gearhead

A convenient mounting bracket for installing and fixing parallel shaft gearheads and round shaft types.



● Product Line

Product Name	Applicable Product
SOL2M4F	BLMR260 (CS geared motor, round shaft type)
SOL4M6F	BLMR460, GFV4G□
SOL5M8F	BLMR5100, BLMR5200, BLMR5400 GFV5G□
SOL6M8F	BLMR6200, BLMR6400, GFV6G□

● A number indicating the gear ratio is specified where the box □ is located in the product name.

Note

● A hollow shaft flat gearhead cannot be used.

■ Flexible Couplings

A clamp type coupling for connecting the motor and gearhead shaft.

Couplings that can be used with parallel shaft gearheads and round shaft types are available.

● Couplings can also be used on round shaft types.

Select a coupling with the same inner diameter as the motor shaft diameter.



● Product Line

Applicable Product	Load Type	Coupling Type
GFV4G□	Uniform Load	MCL40 Type
	Impact Load	MCL55 Type
GFV5G□	Uniform Load	MCL55 Type
	Impact Load	
GFV6G□	Uniform Load	MCL65 Type
	Impact Load	

● A number indicating the gear ratio is specified where the box □ is located in the product name.

Orientalmotor

These products are manufactured at plants certified with the international standards **ISO 9001** (for quality assurance) and **ISO 14001** for systems of environmental management).

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